



PEAK GUN DRILL OIL 15

NEAT METALWORKING FLUID

DESCRIPTION & APPLICATION:

PEAK GUN DRILL 15 is an extreme pressure synthetic based non-soluble cutting oil with low odour characteristics for the machine operator's comfort. It contains an extreme pressure additive system, rust and anti-foam additives for long tool life, good heat transfer and surface finish.

PEAK GUN DRILL 15 is designed for heavy machining such as deep hole drilling, tapping, broaching and threading of high carbon alloy and stainless steel.

MAY STAIN NON-FERROUS METALS

FEATURES & BENEFITS:

- Improved surface finish on metals
- Increased tool life
- Faster and more efficient machining
- Excellent swarf flushing properties

TYPICAL CHARACTERISTICS*:

TEST	TYPICAL VALUE
Density 15°C g/cm ³	0.840
Viscosity @ 40°C cSt	14.5
Viscosity @ 100°C cSt	3.5
Flash Point (°C)	>150
Colour	Amber

PRODUCT SIZES:

PRODUCT CODE	PACK SIZE	CTN QTY
PKICMGDO015020	20 Litre	
PKICMGDO015205	205 Litre	
PKICMGDO0151000	1000 Litre	

APPLICATION :

- Use undiluted for machining operations.
- The product can be applied using a pump or spray.

NOTE: PEAK GUN DRILL 15 contains an active sulphur additive and is not compatible with yellow metals.

Health, safety and environmental information is provided on the Safety Data Sheet (SDS) for this product.

*Typical characteristics are provided as a guide only and are subject to manufacturing tolerances. They however do not constitute any legal liability. Information is correct at time of publishing.

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