

# Nutech EPiC Range®

Nutech Paint  
Data Sheet  
Nutech EPiC Range of Products



## EPiC EPOXY Etch Primer

### Description

Nutech EPiC Epoxy Etch Primer is a Premium quality Single Pack Coating developed by using the latest technology. Being a Single Pack Coating it is easy to use and is fast drying. It provides excellent adhesion to all common metals.

### Typical Properties

Appearance	Light Grey coloured liquid.
Volume solids	12%
Per Cent Volatiles	80%
Specific Gravity	0.93
Solubility in Water	Nil
Minimum Film Forming Temperature	10 deg. C.
Typical Dry Film Thickness	15 Microns

### Features

Nutech Single Pack EPiC Epoxy Etch Primer has excellent adhesion properties to all the surfaces it's applied to. The EPiC Epoxy Base Resin provides excellent protection against corrosion and can be top coated within the same day.

### Suitable Substrates

Stainless Steel, Blasted Steel, Mild Steel, Aluminium, Galvanised Iron, Zincalume.

### Surface Preparation

All surfaces must be free from Rust, Oil, Grease, and all other surface contamination.

### Application

Brush, Roller, (small areas) Spray – Stir thoroughly.

### Equipment Type

Good Quality brush and a good quality Solvent resistant Roller Sleeve. Spray application will depend on the type of finish required.

### NOTE:

For spraying pressures and tip sizes, Applicators should source this relevant information from their spray gun suppliers.

### Thinning

Brush, Roller	Nil
Spray	10% EPiC Epoxy Thinner

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## **EPiC EPOXY Etch Primer**

### **Number of Coats**

**Brush, Roller  
Spray**

1 Even full coat  
2 Full passes or a minimum of 125  
microns wet film thickness.

### **Dry and Re-coat Times**

**Touch Dry**

10 minutes @ 25°C

**Dry to Handle**

30 minutes

**Re-coat**

After 1 hour @ 25°C

**Hard Cure**

7 days

**Clean Up**

Nutech Epoxy Thinners

**Coverage**

8 Sq Metres per litre for 15 microns dry

### **All Other Information**

**Surface Temperatures**

Above 10°C and below 30°C

**Safety Precautions**

Wear suitable Protective Clothing,  
Gloves and a recommended Respirator  
for Spray application.

Make sure there is good Air Flow and  
Ventilation before applying this coating.



## EPiC EPOXY Etch Primer

### **DISCLAIMER:**

Warranty and Limitation of liability:

### **Warranty**

Nutech warrants its products to be free from defects in material and workmanship. Nutech's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at Nutech's option, to either replacement of products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products.

Any claim under this Warranty must be made by Buyer to Nutech in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify Nutech of such non-conformance as required herein shall bar Buyer from recovery under this Warranty.

Nutech makes no other warranties concerning the product. No other warranties, whether express, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall Nutech be liable for consequential or incidental damages.

Any recommendation or suggestion relating to the use of the products made by Nutech, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

### **Limitation of Liability**

Nutech's liability on any claim of any kind, including claims based upon Nutech's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which gives rise to the claim. In no event shall Nutech be liable for consequential or incidental damages.

### **Important Note:**

The information given on this data sheet is based on many years experience and is correct to the best of our knowledge. However since the use of our product, surface conditions, weather and a number of other factors are completely beyond our control, we can only be responsible for the quality of our product at the time of dispatch. For more information please contact our Company. As this information is of a general nature, we cannot assume any responsibility in individual cases.