

Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: Devcon Flexane 80 Liquid (Curing Agent)

Synonyms

Devcon Flexane 80 Liquid (Hardener)

Product Code

D15800

Recommended use: Pourable, Castable, non-shrinking urethane compound for making flexible moulds. Hardener component of 2 part epoxy system

Supplier:

ITW Polymers & Fluids (Aust)

ITW Polymers & Fluids (NZ)

ABN:

63 004 235 063

Street Address:

100 Hassall St
Wetherill Park, NSW, 2164
Australia

2/38 Trugood Drive
East Tamaki
Manukau City Auckland 2013
New Zealand

Telephone:

1800 000 945

09 272 1945

Email:

sales@itwcpf.com.au

sales@itwcpf.co.nz

Emergency Telephone number: Aus: 1800 033 111; NZ 0800 734 607

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word

Warning

Hazard Classifications

Acute Toxicity - Oral - Category 4

Eye Irritation - Category 2A

Specific Target Organ Toxicity (Repeated Exposure) - Category 2

Acute Hazard to the Aquatic Environment - Category 1

Chronic Hazard to the Aquatic Environment - Category 1

Hazard Statements

H302 Harmful if swallowed.

H319 Causes serious eye irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

H410 Very toxic to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

P260 Do not breathe dust, fume, gas, mist, vapours or spray.

P264 Wash hands, face and all exposed skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing including eye/face protection.

Response Precautionary Statements

Product Name: Devcon Flexane 80 Liquid (Curing Agent)

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Issued: 2025-05-16

Version: 1.1

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P101 If medical advice is needed, have product container or label at hand.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 Get medical advice/attention if you feel unwell.
P330 Rinse mouth.
P337+P313 If eye irritation persists: Get medical advice/attention.
P391 Collect spillage.

Storage Precautionary Statement

Not allocated

Disposal Precautionary Statement

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: S5. Caution

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 9

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (ADG 07) when transported by road or rail in;

- (a) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
- (b) IBCs.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (IMDG 2024) when transported by sea and meet the following conditions:

- (a) single or inner packaging do not exceed 5 Kg (L); and
- (b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Benzenediamine, ar,ar-diethyl-ar-methyl-	68479-98-1	40 - 60 %
Carbon black	1333-86-4	1 - 2.5 %
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye contact: If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and transport to Doctor or Hospital.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

PPE for First Aiders: Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber, polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically.

5. FIRE FIGHTING MEASURES

Hazchem Code: •3Z

Suitable extinguishing media: If material is involved in a fire use alcohol resistant foam or dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 171

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 9 Miscellaneous Dangerous Good as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

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This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Carbon black		3			-

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber, polyvinyl chloride (PVC) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid

Product Name: Devcon Flexane 80 Liquid (Curing Agent)

Reference No: 40067

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Colour: Black
Odour: Characteristic

Solubility: Not water soluble.
Density: 1.03
Flash Point (°C): 156 (Estimated)

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin may result in irritation.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Eye contact: An eye irritant.

Acute toxicity

Inhalation: This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): $LC_{50} > 20.0$ mg/L for vapours or $LC_{50} > 5.0$ mg/L for dust and mist.

Skin contact: This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients): $LD_{50} > 2,000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2,000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as a Category 2A Hazard (reversible effects to eyes). Skin: this material has been classified as not corrosive or irritating to skin.

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to

target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as a Category 2 Hazard.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as a Category Acute 1 Hazard. Acute toxicity estimate (based on ingredients): ≤ 1 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 1 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): <1 mg/L, where the substance is not rapidly degradable and/or $BCF \geq 500$ and/or $\log K_{ow} \geq 4$.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (ADG 07) when transported by road or rail in;

- (c) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
- (d) IBCs.



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UN No: 3082
Dangerous Goods Class: 9
Packing Group: III
Hazchem Code: •3Z
Emergency Response Guide No: 171
Limited Quantities 5 L

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (CONTAINS DIETHYLTOLUENEDIAMINE)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1). Note 1: Materials that are fire risks are incompatible with oxidising agents (Class 5.1) or organic peroxides (Class 5.2). Exemptions may apply.

MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (IMDG 2024) when transported by sea and meet the following conditions:

- (a) single or inner packaging do not exceed 5 Kg (L); and
- (b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8



UN No: 3082
Dangerous Goods Class: 9
Packing Group: III
Limited Quantities: 5 L
Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (CONTAINS DIETHYLTOLUENEDIAMINE)

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No: 3082
Dangerous Goods Class: 9
Packing Group: III
Limited Quantities: 30 kg G
Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (CONTAINS DIETHYLTOLUENEDIAMINE)

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

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Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
Basel Convention (Hazardous Waste)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): S5. Caution.

AICIS Status: All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

NZ EPA Status: All components of this product are listed on or exempt from the New Zealand Inventory of Chemical (NZIoC).

HSNO Group Standard: HSR002670 - Surface Coatings and Colourants (Subsidiary Hazard) Group Standard 2020

16. OTHER INFORMATION

Reasons for issue: Revised
 Format change

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.