

**RENDETEX™**
**EUREKA MARBLE, Medium -Trowel on Texture**

Product Codes: REMMW / REMMDT / REMMEDT

**WINTER Formula - REMMWW / REMMDTW / REMMEDTW**
**Product description**

Rendertex Eureka Marble is a durable marble-based coating that provides an attractive textural finish to correctly prepared interior and exterior surfaces. This product is a water-based acrylic pigmented texture coating that resists the extremes of weather as well as mould and fungal growth. When applied in accordance to manufacturers specification, it has excellent adhesion properties on many building substrates. The medium marble profile provides good abrasion resistance and excellent hiding power that assists in covering surface imperfections and defects. Various finishes and effects can be achieved by using a variety of different applications methods across both domestic and commercial environments.


**Product features:**

- ✓ Ready to use
- ✓ Excellent adhesion to many interior and exterior surfaces
- ✓ Superb coverage
- ✓ Mould and fungal resistant
- ✓ Easy to apply
- ✓ Winter formulations

**Typical applications**

Interior and exterior cement render, brick, masonry, concrete, cement block, fibrous cement sheeting, AAC panels, plaster and pre-painted surfaces. To achieve optimal performance, prime with Rendertex Renderprime and topcoat with Haymes Rendertex Rendershield.

**Typical properties**

Gloss level	Matt
Application tools	Hawk and trowel or texture pump
Wash up	Water
Dry time	Touch dry            2 hours Recoat / overcoat    24 hours Full cure                7 days
Coverage	0.8 to 0.9 m <sup>2</sup> per/ L
Colour bases	White, Deep and Extra Dark
Size	15 Litre

**Technical Data**

VOC	< 36.2 g/ L Winter Formula <19.4 g/ L
Volume Solids	55.1 – 55.5%
System Integrity (AS 4548.2)	<0.7MPa – pass

## Surface Preparation

General surface preparation	<ol style="list-style-type: none"> <li>1. Areas not being coated should be masked and protected.</li> <li>2. All surfaces must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material.</li> <li>3. Pressure wash if required.</li> <li>4. Apply one coat of Rendertex Renderprime</li> <li>5. All substrates other than Rendertex Patch Coarse must be primed.</li> </ol>
Core Filled PVC Construction Material	<ol style="list-style-type: none"> <li>1. Scuff the surface with a non-metallic abrasive pad or sandpaper to create a rough surface profile.</li> <li>2. Clean down the surface with Haymes Unikleen and water to remove all loose materials, dirt, oil and other contamination.</li> <li>3. Apply one coat of Haymes Rendertex Renderprime.</li> </ol>
Cement render, brick and other rendered/textured surfaces	<ol style="list-style-type: none"> <li>1. New Acrylic Cement Render must be cured for at least 7 days prior to texturing.</li> <li>2. Site mixed (Sand and Cement) Render must be cured for at least 28 days prior to texturing</li> <li>3. Complete as per General Surface Preparation.</li> <li>4. Apply one coat of Haymes Rendertex Renderprime.</li> </ol>
Precast concrete / Tilt slab panels	<ol style="list-style-type: none"> <li>1. New concrete must be cured for at least 28 days prior to coating.</li> <li>2. Prior to coating ensure any bond breaker/mould release agents are removed. If present wash using Rendertex Tilt Panel Prep following Product Data Sheet recommendation.</li> <li>3. Test the surface for water beading. If water beading occurs repeat Step 2 until there is no water beading.</li> <li>4. Complete as per general surface preparation.</li> <li>5. Apply one coat of Haymes Rendertex Renderprime or Rendertex Masonry Sealer.</li> </ol>
Fibre Cement Sheeting with Joints	<ol style="list-style-type: none"> <li>1. Mix Haymes Render Rendertex Patch Coarse with 5% clean GP Cement.</li> <li>2. Product MUST BE mixed with power stirrer.</li> <li>3. Apply one coat of Haymes Rendertex Render Patch Coarse to all recessed joints, embed a single strip of alkali resistant fibreglass tape and trowel into the freshly applied material.</li> <li>4. Allow to dry.</li> <li>5. Apply one coat of Rendertex Patch Coarse over the entire surface with <b>NO CEMENT</b> with an approximate thickness of 1.5mm.</li> <li>6. Allow the surface to stand for a short time prior to finishing.</li> <li>7. Rub up or 'finish' with a suitable float either in a vertical or circular fashion, terminating only when a whole area or section is completely coated.</li> </ol>
Fibre Cement Sheeting with Express Joints	<ol style="list-style-type: none"> <li>1. Complete as per General Surface Preparation.</li> <li>2. Apply one coat of Renderprime or Masonry Sealer.</li> </ol>
AAC (Autoclaved Aerated Concrete)	<ol style="list-style-type: none"> <li>1. Level off any proud blocks and patch and fill any holes.</li> <li>2. Remove any loose particles with a broom.</li> <li>3. Apply one coat of Rendertex Renderbase Fibre Reinforced (FR) render, following the Product Data Sheet recommendation. Apply a second coat if required.</li> <li>4. Rendertex Renderbase Fibre Reinforced (FR) render requires a moderate amount of 'suction' by the AAC substrate to give good adhesion.</li> <li>5. High 'suction', where the AAC is completely dry, can rob too much water from the render and give a powdery, low strength finish.</li> <li>6. Excessively wet walls must be allowed to dry, while tempering of dry AAC with small amounts of water is advisable in warm weather.</li> <li>7. Apply one coat of Haymes Rendertex Renderprime.</li> </ol>
Pre-Coated Expanded Polystyrene	<ol style="list-style-type: none"> <li>1. Apply one coat of Rendertex Renderbase High Polymer Strength (HPS), following the Product Data Sheet recommendation. Apply a second coat if required.</li> <li>2. Rendertex Renderbase High Polymer Strength (HPS) requires a moderate amount of 'suction' by the substrate to give good adhesion</li> <li>3. Test the substrate by applying water – the surface should immediately absorb the water and remain damp.</li> <li>4. Apply one coat of Haymes Rendertex Renderprime.</li> </ol>

Plasterboard	<ol style="list-style-type: none"> <li>1. Prepare any damaged areas as for general surface preparation.</li> <li>2. Sand patched areas and dust down.</li> <li>3. Apply one coat of Haymes Ultraseal.</li> </ol>
Set plaster	<ol style="list-style-type: none"> <li>1. Prepare any damaged areas as per general surface preparation.</li> <li>2. Sand patched areas and dust down.</li> <li>3. Apply one coat of Haymes Ultralock.</li> </ol>

## Precautions

- Surface preparation is the responsibility of the Applicator, Builder, Contractor or Renovator. To achieve expected performance the complete Rendertex coating specification must be used on properly prepared sound surfaces.
- DO NOT apply if the ambient temperature is less than 10°C or above 30°C or if conditions will drop below 10°C during the drying period.
- At times quoted assume ambient conditions of 25°C and 50% relative humidity. At cooler temperatures or higher humidity, dry times will be extended.
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.
- Avoid application in full sun, on hot surfaces or in hot windy conditions.
- Do not apply if rain is anticipated within five hours of completion of the day's work, longer in damp, cold or humid conditions.
- Coated area must be protected from damage until the completion of the project. Finished work must be protected from rain, frost, dew and severe weather conditions for at least 48 hours at 25C or until fully dried. Note at lower temperature and higher humidity this time will be longer
- Surface to be textured must have a residual moisture content <10%. Moisture meters should be used
- Eureka Marble should be overcoated with Haymes Rendershield for colour accuracy, to improve durability and to reduce dirt pickup. This is essential to attain a full system warranty.\*
- Please **check the colour for accuracy prior to application**. Haymes paint accepts no responsibility for the application of incorrect colours.

## Application

1. Add up to 200mL of Acryloc Extenda to a 15L pail in warm conditions to provide longer open time.
2. **POWER MIXING IS RECOMMENDED** as this will enhance the workability and deliver better coverage.
3. A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion.

### TROWEL ON:

1. Apply Eureka Marble to the surface, trowelling to the thickness of the largest particle.
2. Commence at the top of the wall panel. (Two or more applicators may be required for large uninterrupted wall areas)
3. Allow the surface to stand for a short time prior to finishing.
4. Rub up or 'finish' with a suitable texture float either in a vertical or circular pattern depending on the desired finish.
5. Application must be carried out in a brisk uniform fashion, terminating only when a whole area or section is completely coated, for example; at a natural break, expansion joint or corner.
6. Eureka Marble should not be extended (spread) too far; otherwise durability, finish and hiding power will suffer.

### SPRAY ON

1. A Hopper gun, pressure pot or diaphragm pump system can be used to produce a fine supple texture or a higher build that deliver a more chunky or solid textural finish.

## Thinning

Thinning is not generally recommended but up to 300ml of water can be added to improve workability.

## Light Reflective Values (LRV's)

All colours and surfaces have a Light Reflectance Value (**LRV**). The LRV is a measure of visible light that a surface reflects versus what it absorbs. Textured, matt and dark surfaces have a low LRV whereas lighter, gloss or smooth surfaces have a higher LRV as they reflect more visible light. The LRV of a colour will indicate the amount of heat and light it will reflect. A dark colour for example with an LRV of 5 will absorb most of the visible light it is exposed to, building up more heat and resulting in greater stress on the coatings and substrate. This heat build-up and resulting stress can result in cracking, warping or other damage to the integrity of the construction material. Colour selection and construction design must always take into consideration the LRV of the colours to be used, the construction material and the surrounding environment. Outside of customised project specification agreed with Haymes in writing, Haymes will not warrant product or substrate failure where the light reflective value (LRV) of an exterior protective coatings is below 40%. You must read the appropriate 'Installation and Finishes Guide' for the exterior building material that is to be used on the building and follow the minimum LRV specification for the coating system. For advice on the LRV of colours from Haymes Paint, contact your Haymes Business Manager or Haymes Service Express on 1800 033 431.

## Care and Maintenance

All surface coatings need regular maintenance to extend their longevity. Please refer to the '*Haymes Rendertex Annual Coatings and Maintenance Guide*' for more detail as to the cleaning, inspection and maintenance program recommended for Rendertex systems.

## Safety and First Aid

**Keep out of reach of children.** Avoid contact with skin and eyes and inhalation of vapour. Wear suitable, protective clothing, eye protection and impervious gloves when mixing and using.

If swallowed, drink plenty of water and seek medical advice. Contact a doctor or Poisons Information Centre (Phone 13 11 26). If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. If irritation develops or persists seek medical advice. In case of eye contact, hold eyes open and flush with running water for at least 15 minutes and seek medical advice. If affected by inhalation, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor.

For further safety information please refer to the product Safety Data Sheet available at [www.haymespaint.com.au/products/product-information](http://www.haymespaint.com.au/products/product-information)

## Storage

Protect from extremes of temperature. Store between 5 °C and 30 °C.

## Protect Our Environment

DO NOT pour any leftover product down the drain. Retain in a marked sealed container for future use or disposal via special chemical waste collection programs.

## Manufacturer's Comment

This product has been designed as part of a totally integrated application system. Use with any other manufacturer's product(s) or failing to follow application instructions, could result in detrimental effects on product performance, for which Henry Haymes Pty. Ltd. cannot be held responsible. Further information is available in the form of Safety Data and Product Information Sheets from Haymes Paint (1800 033 431). We continually update materials and methods; please ensure you have the latest information

## Rendertex Warranty\*

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. Henry Haymes Pty Ltd (**Haymes**) provides the following voluntary warranty against defects (**Warranty**) in relation to our Rendertex™ coating systems (**Product**). The benefits of this Warranty are in addition to any rights and remedies imposed by Australian State and Federal legislation that cannot be excluded. Nothing in this Warranty excludes, restricts or modifies any State or Federal legislation applicable to the supply of goods which cannot be so excluded, restricted or modified.

### **WARRANTY:**

Haymes warrants that, subject to the conditions, exclusions and limitations below, the Product will not peel or flake on account of any defect in manufacture (**Defect**) for a period of up to 10 years (**Warranty Period**). This Warranty Period commences on the date of sale of the Product. The availability of this Warranty is subject to the exclusions below, and is dependent on the Product being applied correctly by a skilled and experienced applicator in accordance with all current application criteria available from Haymes, including (Information): (a) the "Installation and Finishes Guide" relevant to the building substrate and material on which the Product is used; (b) the relevant light reflective values of the colour specified/selected, (c) the relevant Product Data Sheet(s) and system; and (d) information on substrate type, preparation, application rates and methods, prevailing weather conditions and protection of finished works. If Defects appears in the Product before the end of the Warranty Period and Haymes finds the Product to be defective, Haymes will provide, free of charge, sufficient Product to rectify the area affected by the Defects. Haymes reserves the right to provide product of similar quality, grade and composition where an identical Product is not available, and to change or discontinue its Product range at any time without notice and without liability.

### **EXCLUSIONS:**

This Warranty does not apply in the following circumstances: (a) where, outside of a customised project specification agreed with Haymes in writing, the light reflective value (LRV) of the tinted texture protective coat is below 40%; (b) where Haymes cannot establish a Defect with the Product; (c) where there is damage to the surface prior to the application of the Product; (d) where the Product is not applied in accordance with current application criteria, preparation instructions or the Information; (e) where surface preparation is not completed in line with current application criteria, preparation instructions or the Information; (f) where the Product has been adulterated in any way; or (g) where there has been a breakdown of previous coatings on the surface to which the Product has been applied. Haymes provides no Warranty, expressed or implied, against damage due to movement of the substrate or structure or other building defects, and Haymes accepts no responsibility for any variance in Product colour, strength, appearance or workability resulting from on-site mixing procedures or conditions.

### **HOW TO CLAIM:**

To claim, call Haymes on 1800 033 431 **within 14 days** of the claimant becoming aware of any alleged Defect and **within 30 days** of the initiation of the alleged Defect, and providing details of the claim and the claimant's contact details. Where requested by Haymes, the claimant must provide photographs of the alleged Defects for assessment. Haymes reserves its rights to inspect the affected property at its own cost. The cost of delivery of Product or substitute to rectify any Defect will be the responsibility of Haymes on determination of a valid Warranty claim by Haymes.

### **LIMITATIONS:**

Haymes makes no express warranties or representations other than as set out in this Warranty. The provision of sufficient Product to rectify the area affected by the Defects is the absolute limit of Haymes' liability under this Warranty.

### **CONTACT:**

Henry Haymes Pty Ltd, Waringa Drive, Wendouree Industrial Park, Ballarat Victoria 3355. Phone: 1800 033 431. Email: [info@haymespaint.com.au](mailto:info@haymespaint.com.au) For more information about the Product, the Information, or to discuss the availability of a project-specific warranty, please contact Haymes on 1800 033 431.

## Disclaimer

The information provided is correct at the time of preparation; however, it is the responsibility of those using this information to check that it is current prior to specifying, recommending or using product contained in this information. Because use conditions and applicable laws may differ from one location to another and may change with time, those using this information are responsible for determining whether products and the information in this document are appropriate for their use and for ensuring that workplace and disposal practices are in compliance with applicable laws and other government enactments. Haymes Paint assumes no obligation or liability for the information in this document. No express warranties are given except for any applicable written warranties specifically provided by Haymes Paint. All implied warranties including those of merchantability and fitness for a particular purpose are expressly excluded.

Henry Haymes Pty Ltd  
A.B.N. 14 004 201 638  
Waringa Drive  
Wendouree Industrial Estate  
Ballarat Vic 3350  
Freecall 1800 033 431  
Freefax 1800 801 892  
[www.haymespaint.com.au](http://www.haymespaint.com.au)

**Versioned:** 17/11/2023  
**Replaces versioned:** 23/ 08/ 2021