

# HAYMES INDUSTRIAL COATING SOLUTIONS

## 308 Vinyl Base

Product Codes: I308B

### Product description

Haymes Industrial Coating Solutions 308 Vinyl is a 1K low gloss, quick drying topcoat suitable for vinyl, synthetic leather or metal surfaces. It is characterised by its flexibility and durability, making it especially suitable for truck tautliners.



### Key Features

- ✓ Superior performance
- ✓ Low gloss
- ✓ Quick and easy application

Volume Solids %	Weight Solids %	Density		VOC	
		g/mL	lbs/US Gal	g/L	lbs/US Gal
11.4	17.3	0.890	7.43	736.0	6.14

### Where to Use (Substrates)

Vinyl, Synthetic Leather, Leather and previously painted substrates in sound condition.

### Surface Preparation



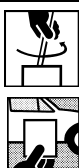
Vinyl  
Synthetic leather  
Leather

Priming not required. Clean surface with Haymes ICS Anti Static Cleaner prior to painting.

### Special Notes:

- 308 Vinyl may be applied to some metal substrates after suitable preparation and priming.
- All surfaces must be thoroughly sanded and cleaned with Haymes Wax & Grease Remover prior to application.
- Surfaces must be clean, bare, dry and free of dust, wax, grease, surface contamination and oxidation prior to painting.
- Use white or light-coloured primers under bright yellows, oranges and reds, if required.
- The above systems are examples only. For further information, please contact Haymes Paint on 1800 033 431.

### Product Preparation














- Weigh the concentrates into the required base in accordance with the relevant colour formula.
- A maximum of only 10% reduced concentrates is allowed and a maximum of 35% for all concentrates, in total.
- Stir or shake for a minimum of 10 minutes.
- Never leave the mixture stand for more than 30 minutes before mixing.






Reducer

Up to 20% (v/v) Haymes Industrial Coating Solutions Multi Thinner.

Product Preparation				
 <b>Matting</b>	Not Applicable.			
 <b>Pot Life @ 25C</b>	Not Applicable.			
 <b>Spray viscosity @ 25C</b>	BSB 4 Cup	18 to 19s		
	Ford 4 Cup	16 to 17s		
<b>Spray Equipment</b>	<b>Gun type</b>	<b>Fluid tip</b>	<b>Spray pressure</b>	<b>Spray distance</b>
	Gravity Feed	1.4 to 1.6mm	2.0 – 2.4bar 30 - 35psi	15 - 20cm 6 - 8inch
	Suction Feed	1.5 to 1.8mm	2.0 – 2.4bar 30 - 35psi	15 - 20cm 6 - 8inch
	HVLP	1.2 to 1.3mm	0.4 - 0.7bar 6 - 10psi	15 - 20cm 6 - 8inch
	Airless, Air Assisted, Electrostatic	Consult the spray gun manufacturer's instructions.		

Product Preparation (continued)	
 <b>Number Of coats</b>	3 to 4 = Apply three to four even full coats. Avoid heavy wet coats.
 <b>DFT Recommended</b>	40 µm.
 <b>Flash off time @ 25C</b>	5 mins between coats.
 <b>Drying</b>	Air Dry @ 25C Tack free: 60 mins. Recoat with itself after any time.

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Before Use	
	Stir all products thoroughly each time before use. Stir the mixture well after the weigh out of components.
	Before application a colour comparison is <b>STRONGLY</b> recommended.
	Surface temperature must always be a minimum of 3C above dew point.

Dry Film Properties (after 7 days drying, when compared to similar technology products)	
<b>Gloss 60/20</b>	15.
<b>Water resistance</b>	Excellent.
<b>Petrol resistance</b>	Good.
<b>Durability</b>	Very good.

Equipment Cleaning
Use Haymes Industrial Coating Solutions Multi Thinner.

Storage
Store in a well-ventilated place. Keep cool. Store locked up.

Coverage
Approximately 5.0 m <sup>2</sup> /L @ recommended DFT.

Safety & First Aid
<p>For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.</p> <p>Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.</p>

Protect our environment
DO NOT pour any leftover product down the drain. Retain in a marked, sealed container for future use or disposal via special chemical waste collection programs. Dried empty containers can be recycled and should be disposed of via recycling facilities.

Manufacturer's comment
This product has been designed as part of a totally integrated application system. Use with any other manufacturer's product(s) or failing to follow application instructions, could result in detrimental effects on product performance, for which Henry Haymes Pty. Ltd. cannot be held responsible. Further information is available in the form of Safety Data and Product Information Sheets from Haymes Paint <a href="http://www.haymespaint.com.au">www.haymespaint.com.au</a> . We are continually updating materials and methods, so please ensure you have the latest information.

## Disclaimer

The information provided is correct at the time of preparation; however, it is the responsibility of those using this information to check that it is current prior to specifying, recommending or using product contained in this information. Because use conditions and applicable laws may differ from one location to another and may change with time, those using this information are responsible for determining whether products and the information in this document are appropriate for their use and for ensuring that workplace and disposal practices are in compliance with applicable laws and other government enactments. Haymes Paint assumes no obligation or liability for the information in this document. No express warranties are given except for any applicable written warranties specifically provided by Haymes Paint. All implied warranties including those of merchantability and fitness for a particular purpose are expressly excluded.

Henry Haymes Pty Ltd  
A.B.N. 14 004 201 638  
Waringa Drive  
Wendouree Industrial Estate  
Ballarat Vic 3350  
Free call 1800 033 431  
Free fax 1800 801 892  
[www.haymespaint.com.au](http://www.haymespaint.com.au)

**Date of Preparation**      2019.04.01