



# Safety Data Sheet

Hazardous Substance, Dangerous Goods

## 1. IDENTIFICATION

**PRODUCT(S):** Haymes Industrial Coatings  
**339 2K Epoxy Primer Base**

**Product Code:** I339EPB

**Supplier In Australia:** Henry Haymes Pty Ltd A.B.N. 14 004 201 638  
**Address:** Waringa Drive, Wendouree Industrial Estate, Ballarat Vic 3350  
**Telephone Number:** 1800 033 431  
**Emergency Telephone:** 03 5342 6200 Office Hours 7-30 to 5-30 Monday to Friday

**Recommended Use:** Commercial and Industrial Coating

## 2. HAZARDS IDENTIFICATION

**Classification:**

- **HAZARDOUS SUBSTANCE.**
- **DANGEROUS GOODS.** (According to the criteria of ADG Code)

CLASSIFICATION	GHS CATEGORY	NZ CATEGORY	SIGNAL WORD	HAZARD STATEMENT
Flammable Liquids	2	3.1B	Danger	Highly flammable liquid and vapour.
Skin Corrosion/ Irritation	2	6.3A	Warning	Causes skin irritation.
Sensitisation – Skin	1B	6.5B	Warning	May cause allergic skin reaction.
Eye Damage/ Irritation	2A	6.4A	Warning	Causes serious eye irritation.
Carcinogenicity	2	6.7B	Warning	Suspected of causing cancer.

**Hazard Symbols:**



**Precautionary Statements:**

- Obtain special instructions for use.
- Do not handle until all safety precautions have been read and understood.
- Keep away from heat/sparks/open flames/ hot surfaces. No smoking.

- Keep container tightly closed.
- Ground/bond container and receiving equipment.
- Use explosion-proof electrical/ventilation/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Avoid breathing dust/fume/gas/mist/vapours/spray.
- Wash hands thoroughly after handling.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves/protective clothing/eye protection/face protection.
- IF ON SKIN (or hair): Remove /take off immediately all contaminated clothing. Wash skin with plenty of soap and water.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
- IF exposed or concerned: Get medical advice/attention.
- Specific treatment (see first aid instructions in this SDS).
- If skin irritation or rash occurs: Get medical advice/attention.
- If eye irritation persists: Get medical advice/attention.
- Take off contaminated clothing and wash before reuse.
- In case of fire: Use Foam, Carbon Dioxide or Dry Chemical Powder for extinction.
- Store in a well-ventilated place. Keep cool.
- Store locked up.
- Dispose of contents/container in accordance with the relevant government legislation. Normally suitable for incineration by an approved agent.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Entity / Hazardous Component	CAS Numbers	Proportion by wt.
Bisphenol A Epoxy Resin	25068-38-6	10 - 30%
Methoxy Propyl Acetate	108-65-6	10 - 30%
Methyl Isobutyl Ketone	108-10-1	<10%
Xylene	1330-20-7	<10%
Trizinc Bis Orthophosphate	7779-90-0	<10%
1-Methoxy-2-Propanol	107-98-2	<10%

This product(s) also contains 10 – 30% of other ingredients which are considered non-hazardous in accordance with ASCC/NOHSC and NZ HSNO criteria.

### 4. FIRST AID MEASURES

#### Route of Exposure      First Aid Measures

**Ingestion:** Give a glass of water. Do NOT induce vomiting. Place patients head downwards if vomiting occurs. Prevent it entering lungs, as aspiration of material into the lungs can cause chemical pneumonitis which can be fatal. Immediately call a POISON CENTER or doctor/physician.

**Eye:** Immediately irrigate with large quantities of water for at least 15 minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin:** Wash exposed area thoroughly with soap and water. Remove contaminated clothing. If skin irritation occurs: Get medical advice/attention.

**Inhaled:** Give fresh air, careful not to become a casualty yourself. Remove and loosen clothing. If breathing is normal make patient comfortable and keep warm till recovered. If breathing is difficult ensure the airways are clear and have a qualified person give oxygen from a face mask. If breathing has stopped commence (EAR) and if cardiac arrest has occurred, commence (CPR) and get medical advice/attention urgently.

**Advice To Doctor:** Treat Symptomatically.

## 5. FIRE FIGHTING MEASURES

**Suitable Extinguishing Media:** Foam, Carbon Dioxide or Dry Chemical Powder.

**Hazards from Combustion Products:** If involved in a fire, toxic materials such as carbon monoxide, carbon dioxide, nitrogen oxide, isocyanate vapour, traces of hydrogen cyanide, hydrogen chloride gas, hydrogen fluoride gas, various chlorine and/or fluorine compounds as well as hydrocarbons may form.

**Precautions for Firefighters:** Heating can cause rupture of containers with explosive force. If safe do so, remove all sources of ignition and any containers from the path of the fire. Keep cool with water spray.

Firefighters should wear self contained breathing apparatus with a full face and operated in the positive pressure mode.

**Hazchem Code:** 3[Y]E

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautions:** In case of an accidental release or spill, evacuate the danger area. Wear the correct Personal Protective Equipment (See section 8 of SDS). Do not breathe vapours. Extinguish all ignition sources and shut off the source of the spill. Ventilate the area.

**Environmental Precautions:** Avoid release to the environment by bunding or covering drains.

**Containment:** Contain and absorb the spill with absorbent material such as sand, soil or vermiculite. Transfer the material into drums, using non-sparking tools. Seal and label the drums. Contact the appropriate waste management authority for disposal.

## 7. HANDLING AND STORAGE

**Precautions For Safe Handling:** Wear the correct Personal Protective Equipment (See Section 8 of the SDS) when using this product. Ground the container and receiving equipment whilst using. Only use non-sparking tools and take precautionary measures against static discharge.

Apply this product in a spray paint booth with an adequate exhaust system and explosion-proof electrical, ventilation, and lighting equipment.

Never eat, drink or smoke whilst handling this product. Always wash hands thoroughly after using this product and before smoking, eating, drinking or using the toilet.

**Conditions For Safe Storage:** Keep containers away from heat/sparks/open flames/ hot surfaces. Store containers in a well-ventilated area and away sources of ignition, oxidising agents and/or foodstuffs. Store containers in a cool place and out of direct sunlight. Keep containers tightly closed when not in use and check regularly for leaks.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Exposure Limits:</b>	<b>TLV –TWA (mg/m<sup>3</sup>)</b>
Bisphenol A Epoxy Resin	Not Available
Talc	2.5
Methoxy Propyl Acetate	274
Barium Sulphate	Not Available
Methyl Isobutyl Ketone	205
Xylene	350
Trizinc Bis Orthophosphate	10
1-Methoxy-2-Propanol	369

**Engineering Controls:** Ensure sufficient ventilation to maintain concentration below exposure standard. Keep containers sealed when not in use. Earth any mixing vessels when using this product. Apply the product in a spray paint booth with an adequate exhaust system and explosion-proof electrical, ventilation, and lighting equipment. The sprayer must wear a self-contained breathing apparatus, with a full face and operated in the positive pressure mode. If a spray paint booth is unavailable and the product is used in a well ventilated area, then:

- the sprayer must wear a self-contained breathing apparatus, with a full face and operated in the positive pressure mode;
- the area must be well isolated from other persons, which may mean only the sprayer is at the workplace and everyone else has left. In this case, well isolated means there is no potential for anyone else at that workplace (or passing the workplace) to be exposed to the dust/fume/gas/mist/vapours/spray;
- and adequate time must be allowed after the spraying is completed before other persons can enter the workplace - e.g. the following morning.

**Personal Protection:** Skin contact should be avoided by wearing impervious work clothing, boots and Neoprene or PVC gloves. Eyes should be protected by chemical goggles or safety glasses fitted with side shields (Refer to AS/NZS 1337). When using this product, a self-contained breathing apparatus, with a full face and operated in the positive pressure mode, must be used. (Refer to AS/NZS 1715 and 1716).

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Hazy viscous liquid.
Odour:	Strong solvent odour.
Odour Threshold:	Not Available
pH:	Not Applicable.
Melting Point/Freezing Point:	Not Applicable
Boiling Point Range:	116 – 145°C
Flash Point:	18°C (Open Cup)
Evaporation Rate:	0.40 – 1.60 (Butyl Acetate = 1)
Flammability:	Highly flammable liquid and vapour.
Flammability Limits:	1 (LEL) to 13.8% (UEL) by volume
Vapour Pressure:	8.0 kPa @ 20°C
Vapour Density:	Not Available

Relative Density:	1.50 – 1.60
Solubility In Water:	Not Available
Partition Coefficient: n-octanol/water:	Not Available
Auto-ignition Temperature:	277°C
Decomposition Temperature:	Not Available
Viscosity:	<8,000 cps

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable under ordinary conditions of use and storage.

**Conditions to Avoid:** Avoid all ignition sources.

**Incompatible Materials:** None

**Hazardous Decomposition Products:** If involved in a fire, toxic materials such as carbon monoxide, carbon dioxide, nitrogen oxide, isocyanate vapour, traces of hydrogen cyanide, hydrogen chloride gas, hydrogen fluoride gas and various chlorine and fluorine compounds and hydrocarbons may form.

**Hazardous Reactions:** Not Applicable.

## 11. TOXICOLOGICAL INFORMATION

There is no data available on this product itself. The following information (where available) relates to the individual ingredients of the product.

### Acute Toxicity – Oral:

Ingredient	Value (LD50)	Species	GHS Category
Not Available			

### Health Effects:

**Acute:**

**Chronic:**

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### Acute Toxicity – Dermal:

Ingredient	Value (LD50)	Species	GHS Category
Not Available			

### Health Effects:

**Acute:**

**Chronic:**

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### Acute Toxicity – Inhalation:

Ingredient	Value (LC50)	Species	GHS Category
Not Available			

**Health Effects:**

**Acute:**

**Chronic:**

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**Skin Corrosion/Irritation:**

Bisphenol A Epoxy Resin

**GHS Category**

2

**Health Effects:** Causes skin irritation.

**Acute:** Causes skin irritation.

**Chronic:** May cause dermatitis and eczema.

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**Eye Damage/Irritation:**

Methoxy Propyl Acetate

Bisphenol A Epoxy Resin

**GHS Category**

2A

2A

**Health Effects:** Causes serious eye irritation.

**Acute:** Causes redness, tearing or blurred vision.

**Chronic:** Will cause discomfort and may cause redness, itching or blurred vision.

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**Respiratory or Skin Sensitation:**

Bisphenol A Epoxy Resin

**GHS Category**

1B

**Health Effects:** May cause allergic skin reaction.

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**Germ Cell Mutagenicity:**

Not Available

**GHS Category**

**Health Effects:**

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**Carcinogenicity:**

Methyl Isobutyl Ketone

**GHS Category**

2

**Health Effects:** Suspected of causing cancer.

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**Toxic To Reproduction:**

Not Available

**GHS Category**

**Health Effects:**

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**Specific Target Organ Toxicity (Single Exposure):**

Not Available

**GHS Category**

**Health Effects:**

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**Specific Target Organ Toxicity (Repeated Exposure):**

Not Available

**GHS Category**

**Health Effects:**

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**Aspiration Hazard**  
Not Available

**GHS Category**

**Health Effects:**

## 12. ECOLOGICAL INFORMATION

**Environmental Precautions:** Avoid release to the environment, the product should not be allowed to enter drains, water courses or the soil.

There is no data available on this product itself. The following information (where available) relates to the individual ingredients of the product.

**Hazardous To The Aquatic Environment – Acute Hazard:**

<b>Ingredient</b>	<b>Value (LC50)</b>	<b>Species</b>	<b>GHS Category</b>
Not Available			

**Effects:**

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**Hazardous To The Aquatic Environment – Long Term Hazard:**

<b>Ingredient</b>	<b>Value (LC50)</b>	<b>Species</b>	<b>GHS Category</b>
Not Available			

**Effects:**

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**Exotoxic To Terrestrial Vertebrates:**

<b>Ingredient</b>	<b>Value (LD50)</b>	<b>Species</b>	<b>NZ Category</b>
Not Available			

**Effects:**

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**Persistence and Degradability:** No information available.

**Bioaccumulative Potential:** No information available.

**Mobility in Soil:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Contact the relevant waste management authority. Normally suitable for incineration by an approved agent.

## 14. TRANSPORT INFORMATION

### ADG (Land):

Shipping Name: PAINT  
UN Number: 1263  
Hazard Class: 3  
Subsidiary Risk: Not Applicable  
Packaging Group II  
Hazchem 3[Y]E

### NZS 5433:

Shipping Name: PAINT  
UN Number: 1263  
Hazard Class: 3  
Subsidiary Risk: Not Applicable  
Packaging Group II  
Hazchem 3[Y]E

### IMGD (Sea):

Shipping Name: PAINT  
UN Number: 1263  
Hazard Class: 3  
Subsidiary Risk: Not Applicable  
Packaging Group: II  
Marine Pollutant: No  
EmS: F-E,S-E

### ICAO/IATA (Air):

Shipping Name: PAINT  
UN Number: 1263  
Hazard Class: 3  
Subsidiary Risk: Not Applicable  
Packaging Group II

## 15. REGULATORY INFORMATION

Poisons Schedule: Not Scheduled  
HSNO Group Standard: HSR002662 - Surface Coatings and Colourants  
(Flammable)

## 16. OTHER INFORMATION

Date of Issue: 15/06/2017  
Replaces Issue Dated: N/A

The above information has been presented in good faith and is accurate to the best of our knowledge, at the time of preparation. All of the information supplied herein is related only to the health and safety issues of the product. Users should assume all responsibility for its use, as the conditions under which this product is used are beyond our control. For technical information on the use of this product users should consult the appropriate Technical Data Sheet.

**END OF SDS**