

# ELITE<sup>®</sup> Trim Enamel Satin Product Code: ETES

## **Product Description**

Haymes Elite Enamel is a high quality, interior, oil-based premium grade enamel that produces an extremely tough, hard wearing, mark resistant coating. Easy to apply, with excellent coverage the Elite Enamel has excellent flow and levelling ensuring a smooth finish.



**Product Features** 

✓ Hard wearing

✓ Superb coverage

✓ Excellent levelling

#### Where to use

Interior doors, windows, skirtings, furniture, trim, and walls where an extremely tough finish is required.

#### **Typical Properties**

Gloss	30 @ 60°	
Application tools	Brush, roller, spray	
Wash up	Mineral Turps	
Dry Time	Touch dry 4 hours	
	Recoat 16 hours	
Coverage	Up to 16m <sup>2</sup> /L	
Colour	White, Tintable	
Sizes	4L, 10L	
VOC	370 g/L	
Volume solids	53%	
Film Build	Wet 63 um	
per coat	Dry 33 um	

# **Surface Preparation**

General Surface Preparation	<ol> <li>Fill cracks, nail holes and imperfections with Haymes Unifill.</li> <li>Scrape all loose/flaking paint. Sand smooth &amp; dust down. All surfaces must be clean, bare, dry and free of wax, grease and other contaminants.</li> <li>Prime bare plaster, timber and metal areas with appropriate undercoats or primers.</li> </ol>
Previously Painted Surfaces	<ol> <li>Prepare any damaged areas as for General Surface Preparation.</li> <li>Sand gloss surfaces to a dull finish and remove all dust.</li> <li>Apply one coat of Elite Tricoat.</li> </ol>
Plasterboard	<ol> <li>Prepare any damaged areas as for General Surface Preparation.</li> <li>Apply one coat of Elite Acrylic Sealer Undercoat.</li> </ol>
MDF	<ol> <li>Prepare any damaged areas as for General Surface Preparation.</li> <li>Check that any pre primers are suitable for painting by cutting an "X" through the coating. Press tape over the "X" and pull off sharply. If any coating is stuck to the tape then the pre primer must be fully removed by sanding prior to any further</li> </ol>

	painting.
	5. Sand smooth and remove all dust.
	<ol><li>Apply one coat of Elite Acrylic Sealer Undercoat or Tricoat.</li></ol>
Timber	1. Prepare any damaged areas as for General Surface Preparation.
	<ol> <li>Apply one coat of Elite Tricoat or for tannin rich timbers apply one coat of Elite Quick Dry Undercoat.</li> </ol>
Plasterboard	1. Prepare any damaged areas as for General Surface Preparation.
	<ol><li>Apply one coat of Elite Acrylic Sealer Undercoat.</li></ol>
Set Plaster	1. Prepare any damaged areas as for General Surface Preparation
	<ol><li>Apply one coat of Elite Quick Dry Undercoat.</li></ol>
Steel & Wrought Iron	1. Prepare any damaged areas as for General Surface Preparation.
	2. Remove all traces of rust.
	<ol><li>Apply one coat of Haymes Ultraprime.</li></ol>
	<ol><li>Apply one coat of Elite Acrylic Sealer Undercoat.</li></ol>

# Application

- Do NOT apply if ambient temperature is less than 10°C or greater than 30°C or if conditions will drop below 10°C during the drying period. Under warmer conditions refer to thinning advice.
- Stir thoroughly before and during application.
- Apply 2 coats by brush, roller or spray.
- All times quoted assume ambient conditions of 25°C and 50% relative humidity. At cooler temperature or higher humidity drying times will be extended.
- Please check the colour for accuracy before application. Haymes Paint will not be accountable for the application of incorrect colours.

All oil-based enamels will yellow with age. This can be accelerated in areas with low amounts of natural light and is more visible with white or very light colours. To reduce the effects of yellowing we recommend;

- 1. Providing maximum ventilation during application and drying.
- 2. Avoid applying water-based paint in the vicinity of freshly painted enamel
- 3. Refrain from using household cleaners containing high levels of ammonia within the first month following application of the enamel.

If there is risk of yellowing Haymes recommend the use of Ultratrim Semi Gloss Acrylic Enamel.

#### Thinning

Thinning is not recommended unless spraying; add up to 100mL clean mineral turpentine per litre of paint to achieve acceptable atomisation. Up to 50mL of mineral turpentine can be added per litre of paint to ease application under very warm conditions. Thinning may necessitate additional coats to achieve acceptable film builds.

#### Care and Maintenance

New paintwork should not be exposed to steam or condensation for 72 hours. Protect the coating against abrasive contact for 7 days. After 7 days the finish can be cleaned with a mild detergent solution and a soft cloth.

#### Storage

Protect from extremes of temperature. Store between 5°C and 30°C.

# Safety Directions & First Aid Instructions

**Keep out of reach of children.** DO NOT SWALLOW. Harmful: may cause lung damage if swallowed. Avoid contact with skin and eyes. Harmful by inhalation. Handling and usage of this product must be carried out under well ventilated conditions. Wear suitable breathing equipment, protective clothing, eye protection and impervious gloves when using. Keep containers closed when not in use. This product is flammable. If affected by inhalation, remove to fresh air. If swallowed, **DO NOT INDUCE VOMITING**, drink plenty of water and seek immediate medical advice. Contact a doctor or Poisons Information Centre (Phone 13 1126). If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. In case of eye contact, hold eyes open and flush with running water for at least 15 minutes. If any symptoms persist or occur later, seek medical advice.

#### Protect our environment

DO NOT pour any leftover product down the drain. Retain in a marked sealed container for future use or disposal via special chemical waste collection programs. Dried empty containers can be recycled and should be disposed of via recycling facilities.

#### Manufacturer's comment

This product has been designed as part of a totally integrated application system. Use with any other manufacturer's product(s) or failing to follow application instructions, could result in detrimental effects on product performance, for which Henry Haymes Pty. Ltd. cannot be held responsible. Further information is available in the form of Safety Data and Product Information Sheets from Haymes Paint www.haymespaint.com.au. We are continually updating materials and methods, so please ensure you have the latest information.

## Disclaimer

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