



## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** FORTIS AD225  
**Synonym(s)** AD225

#### 1.2 Uses and uses advised against

**Use(s)** ADHESIVE • CONTACT ADHESIVE  
Brushable solvent based contact adhesive.

#### 1.3 Details of the supplier of the product

**Supplier name** FORTIS ADHESIVES & COATINGS  
**Address** 14 Commercial Drive, Dandenong South, VIC, 3175, AUSTRALIA  
**Telephone** (03) 9706 5448  
**Website** [www.fortisadhesives.com.au](http://www.fortisadhesives.com.au)

#### 1.4 Emergency telephone number(s)

**Poison Information Centre** 13 11 26

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

**GHS classification(s)** Flammable Liquids: Category 2  
Aspiration Hazard: Category 1  
Skin Corrosion/Irritation: Category 2  
Serious Eye Damage / Eye Irritation: Category 2A  
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3  
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3  
Toxic to Reproduction: Category 1A  
Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2  
Aquatic Toxicity (Chronic): Category 2

#### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



#### Hazard statement(s)

H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H360 May damage fertility or the unborn child.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H411 Toxic to aquatic life with long lasting effects.  
AUH066 Repeated exposure may cause skin dryness or cracking.

## PRODUCT NAME FORTIS AD225

### Prevention statement(s)

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

### Response statement(s)

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P321	Specific treatment is advised - see first aid instructions.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before re-use.
P370 + P378	In case of fire: Use appropriate media for extinction.
P391	Collect spillage.

### Storage statement(s)

P403 + P233 + P235	Store in a well-ventilated place. Keep cool. Keep container tightly closed.
P405	Store locked up.

### Disposal statement(s)

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SOLVENT NAPHTHA (PETROLEUM), LIGHT ALIPHATIC	64742-89-8	265-192-2	30 to 60%
METHYL ETHYL KETONE (MEK)	78-93-3	201-159-0	10 to 30%
TOLUENE	108-88-3	203-625-9	10 to 30%
N-HEXANE	110-54-3	203-777-6	<10%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and safety shower should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

#### **4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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### **5. FIRE FIGHTING MEASURES**

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#### **5.1 Extinguishing media**

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

#### **5.2 Special hazards arising from the substance or mixture**

Highly flammable. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Vapour may form explosive mixtures with air. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights and mobile phones when handling. Earth containers when dispensing fluids.

#### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

#### **5.4 Hazchem code**

- 3YE
- 3 Alcohol Resistant Foam is the preferred firefighting medium but, if it is not available, normal foam can be used.
- Y Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Contain spill and run-off.
- E Evacuation of people in and around the immediate vicinity of the incident should be considered.

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### **6. ACCIDENTAL RELEASE MEASURES**

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#### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

#### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

#### **6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

#### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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### **7. HANDLING AND STORAGE**

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#### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

#### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, preferably flammables store, removed from direct sunlight, incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation and fire protection systems.

#### **7.3 Specific end use(s)**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Methyl ethyl ketone (MEK)	SWA (AUS)	150	445	300	890
Toluene	SWA (AUS)	50	191	150	574
n-Hexane	SWA (AUS)	20	72	--	--

#### Biological limits

Ingredient	Determinant	Sampling Time	BEI
METHYL ETHYL KETONE (MEK)	MEK in urine	End of shift	2 mg/L
N-HEXANE	2,5-Hexanedione in urine (without hydrolysis)	End of shift at end of workweek	0.4 mg/L
TOLUENE	o-Cresol in urine	End of shift	0.02 mg/L
	Toluene in urine	End of shift	0.03 mg/L
	Toluene in blood	Prior to last shift of workweek	0.02 mg/L

Reference: ACGIH Biological Exposure Indices

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/ explosive vapours may accumulate in poorly ventilated areas. Vapours may travel some distance to an ignition source and flash back. Maintain vapour levels below the recommended exposure standard.

#### PPE

- Eye / Face** Wear splash-proof goggles.
- Hands** Wear PVA or viton (R) gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If spraying, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator. Where the boiling point is < 65°C, use an AX filter type.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	THIN RED OR YELLOW LIQUID
Odour	HYDROCARBON ODOUR
Flammability	HIGHLY FLAMMABLE
Flash point	< -30°C (Petroleum distillate)
Boiling point	47°C to 120°C (Petroleum distillate)
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	0.80
Solubility (water)	INSOLUBLE
Vapour pressure	34.50 kPa @ 15°C (Petroleum distillate)
Upper explosion limit	7.5 %
Lower explosion limit	1 %
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE

**9.1 Information on basic physical and chemical properties**

Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

**10. STABILITY AND REACTIVITY**

**10.1 Reactivity**

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Polymerization is not expected to occur.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

**10.6 Hazardous decomposition products**

May evolve carbon oxides and hydrocarbons when heated to decomposition.

**11. TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects**

**Acute toxicity** Based on available data, the classification criteria are not met.

**Information available for the ingredient(s):**

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
METHYL ETHYL KETONE (MEK)	2737 mg/kg (rat)	6480 mg/kg (rabbit)	23500 mg/kg (rat)
TOLUENE	636 mg/kg (rat)	14100 µL/kg (rabbit)	400 ppm/24 hours
N-HEXANE	25 g/kg (rat)	3000 mg/kg (rabbit)	48000 ppm/4 hours (rat)

**Skin** Irritating to the skin. Contact may result in drying and defatting of the skin, rash and dermatitis.

**Eye** Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness.

**Sensitisation** Not classified as causing skin or respiratory sensitisation.

**Mutagenicity** Insufficient data available to classify as a mutagen.

**Carcinogenicity** Insufficient data available to classify as a carcinogen.

**Reproductive** Over exposure to toluene may damage fertility or the unborn child.

**STOT – single exposure** Over exposure may result in irritation of the nose and throat, coughing, nausea and headache. High level exposure may result in dizziness, drowsiness, breathing difficulties and unconsciousness.

**STOT - repeated exposure** Repeated exposure to some solvents have been reported to cause adverse effects to the central nervous system (CNS), liver and kidney. Repeated exposure to n-Hexane may result in damage to the peripheral nervous system, with numbness, tingling, muscle damage, and reduced mobility of the limbs.

**Aspiration** Aspiration into the lungs may result in chemical pneumonitis and pulmonary oedema.

**12. ECOLOGICAL INFORMATION**

**12.1 Toxicity**

Toxic to aquatic life. May cause long lasting harmful effects to aquatic life.

**12.2 Persistence and degradability**

Readily biodegradable. Oxidises rapidly by photo-chemical reactions in air.

**12.3 Bioaccumulative potential**

Has the potential to bio-accumulate.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

If aromatic hydrocarbons are released to soil, they will evaporate from near-surface soil & leach to groundwater. Biodegradation occurs in soil & groundwater but may be slow, especially at high concentrations, which can be toxic to microorganisms. Will exist largely as vapour in air. Half life in atmosphere depends on particular hydrocarbon (eg 1-2 days (xylene); 3 hrs-1 day (toluene)).

**13. DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods**

**Waste disposal** Wearing the protective equipment outlined, ensure all ignition sources are extinguished. For small quantities, absorb on paper, sand or similar and evaporate under a fume cupboard or open area. For large volumes, atomise into incinerator (mixing with more flammable solvent if required) or recycle by gravimetric separation, distilling & reusing. Contact the manufacturer/supplier for additional information (if required).

**Legislation** Dispose of in accordance with relevant local legislation.

**14. TRANSPORT INFORMATION**

**CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE**



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1133	1133	1133
<b>14.2 Proper Shipping Name</b>	ADHESIVES containing flammable liquid	ADHESIVES containing flammable liquid	ADHESIVES containing flammable liquid
<b>14.3 Transport hazard class</b>	3	3	3
<b>14.4 Packing Group</b>	II	II	II

**14.5 Environmental hazards**

No information provided.

**14.6 Special precautions for user**

<b>Hazchem code</b>	●3YE
<b>GTEPG</b>	3A1
<b>EMS</b>	F-E, S-D

**15. REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Poison schedule** Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

<b>Hazard codes</b>	F	Flammable
	N	Dangerous for the environment
	Repr.	Reproductive toxin
	Xi	Irritant
	Xn	Harmful

**PRODUCT NAME FORTIS AD225**

<b>Risk phrases</b>	R11	Highly flammable.	
	R36/37/38	Irritating to eyes, respiratory system and skin.	
	R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.	
	R51/53	Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.	
	R60	May impair fertility.	
	R61	May cause harm to the unborn child.	
	R65	Harmful: May cause lung damage if swallowed.	
	R66	Repeated exposure may cause skin dryness or cracking.	
	R67	Vapours may cause drowsiness and dizziness.	
	<b>Safety phrases</b>	S2	Keep out of reach of children.
S9		Keep container in a well ventilated place.	
S16		Keep away from sources of ignition - No smoking.	
S23		Do not breathe gas/fumes/vapour/spray (where applicable).	
S24		Avoid contact with skin.	
S26		In case of contact with eyes, rinse immediately with plenty of water and seek medical advice	
S29		Do not empty into drains.	
S33		Take precautionary measures against static discharges.	
S36/37		Wear suitable protective clothing and gloves.	
S45		In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).	
S53		Avoid exposure - obtain special instructions before use.	
S61		Avoid release to the environment. Refer to special instructions/safety data sheets.	
S62		If swallowed, do not induce vomiting; seek medical advice immediately and show this container or label.	
<b>Inventory listing(s)</b>		<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.	

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**16. OTHER INFORMATION**

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<b>Additional information</b>	<p>RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p>WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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