



# Leather & Vinyl Glue

*"Simply The Best Since 1968"*

Please read all directions thoroughly before proceeding. For further information about the full leather restoration process and leather care, visit [www.leatherique.com.au](http://www.leatherique.com.au).

Leatherique Leather & Vinyl Glue is a premium, medium viscosity, one component solvent based polyurethane adhesive that provides fast curing bonds and heat resistance for leather and vinyl applications, including upholstery, furniture, shoes, belts or bags.

## Surface Preparation & Priming

All surfaces to be bonded must be clean, dry and free of oil or grease. If degreasing is necessary, a detergent/water treatment should first be considered. If this is inappropriate, a suitable solvent such as acetone may be used. It is advisable to check the effects of degreasing solvents on the surfaces before carrying out the operations.

Dyed leather surfaces should be roughened well, removing all pigment. Smooth or polished surfaces should be roughened with a suitable abrasive.

For leather and other absorbent surfaces, apply a primer coat of Leather & Vinyl Glue by brush or roller and allow glue to dry (5-10 minutes).

## Automotive Upholstery

When gluing leather or vinyl to other substrates such as foam, metal or timber, it is recommended that the glue be tested for a suitable bond prior to application.

Following priming, apply a 2<sup>nd</sup> coat of Leather & Vinyl Glue to both surfaces being bonded and allow to dry (5-10 minutes). Materials may be pre-coated with Leather & Vinyl Glue and stored for up to 24 hours before final bonding.

Position the leather or vinyl over the substrate, activate the glue by heating with a hair drier or heat gun to a temperature of 55°C and pressed firmly for at least 60 seconds. Full cure is achieved after 24 hours.

## Patch and Cut Repairs

Cut a patch to the size of the hole in the leather. Following priming, apply a 2<sup>nd</sup> coat of Leather & Vinyl Glue and allow the glue to become tacky (1-2 minutes). Insert the patch and hold, pin or tape in place until glue is dries.

For small cuts, following priming, apply Leather & Vinyl Glue to the edges of the cut and allow the glue to become tacky (1-2 minutes). Join the edges and hold, pin or tape in place until glue dries.

For additional strength to patches and cuts, a backing panel of fabric or similar may be glued in place. For large cuts and patches, a stitch and glue process may be needed, with glue applied after stitching for added strength.

Following cut or patch repair, use Leatherique Crack Filler to fill any small holes or gaps around the repair.

## Clean-Up

While wet, Leatherique Leather & Vinyl Glue may be cleaned with xylene or acetone. Cured glue can be removed mechanically, or softened with acetone to assist with removal.

**Disclaimer:** Leatherique® products are intended for use as described in the provided product documentation. It is important to read and follow all instructions and warnings. Leatherique® makes no representations or warranties of any kind, express or implied, about the completeness, accuracy, reliability, suitability, or availability of the product for any purpose and we disclaim liability for any damage or injury resulting from product use.