

Safety Data Sheet



Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: Fortis Prime 820 Part B

Recommended use: Epoxy hardner

Supplier: FORTIS ADHESIVES & COATINGS PTY LTD

ABN: 65133915732

Street Address: 14 Commercial Drive,
Dandenong South 3175
Victoria, Australia

Telephone: +61 3 9706 5448

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Email: enquires@fortisadhesives.com.au

Emergency Telephone number: 13 11 26

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word

Danger

Hazard Classifications

Acute Toxicity - Oral - Category 4

Acute Toxicity - Dermal - Category 4

Skin Corrosion/Irritation - Category 1B

Eye Damage/Irritation - Category 2A

Sensitisation - Skin - Category 1A

Hazard Statements

- | | |
|------|--|
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |
| H317 | May cause an allergic skin reaction. |

Prevention Precautionary Statements

- | | |
|------|--|
| P102 | Keep out of reach of children. |
| P103 | Read carefully and follow all instructions. |
| P260 | Do not breathe dust, fume, gas, mist, vapours or spray. |
| P261 | Avoid breathing dust, fume, gas, mist, vapours or spray.. |
| P264 | Wash hands, face and all exposed skin thoroughly after handling. |
| P270 | Do not eat, drink or smoke when using this product. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |
| P280 | Wear protective gloves/protective clothing protective clothing, gloves, eye/face protection and suitable respirator. |

Response Precautionary Statements

- | | |
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| P101 | If medical advice is needed, have product container or label at hand. |
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P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352	IF ON SKIN: Wash with plenty of water .
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P312	Call a POISON CENTER/doctor if you feel unwell.
P321	Specific treatment (see on product label).
P322	Specific measures (see product label).
P330	Rinse mouth.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.

Storage Precautionary Statement

P405 Store locked up.

Disposal Precautionary Statement

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule:

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 8

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane and 1,2-cyclohexanediamine, graft	111439-78-2	20-40 %
1,2-Cyclohexanediamine	694-83-7	20-40 %
1,5-Pentanediamine, 2-methyl-	15520-10-2	20-40 %
Ethylene glycol mono butylether	111-76-2	<10 %
Phenol, 2,4,6-tris[(dimethylamino)methyl]-	90-72-2	<10 %
1-Propanamine, 3-(triethoxysilyl)-	919-30-2	<5 %
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until

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fully recovered. Seek medical advice if effects persist.

Skin Contact: Effects may be delayed. This material, or a component of the material, can be absorbed through the skin with resultant toxic effects. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact: Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

PPE for First Aiders: Wear gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically. Effects may be delayed. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Hazchem Code: 2X

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 36

7. HANDLING AND STORAGE

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Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 8 Corrosive as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

	TWA		STEL		NOTICES
	ppm	mg/m ³	ppm	mg/m ³	
2-Butoxyethanol	20	96.9	50	242	Sk

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

'Sk' Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator.

Personal Protection Equipment: GLOVES, SAFETY GLASSES.



Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

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When handling individual retail packs no personal protection equipment is required.

Wear gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Material Family: Epoxy Derivatives
Base Units: Litres
Form: Liquid
Colour: Amber to Brown
Odour: Amine

Solubility: Negligible
Specific Gravity: 1
Flammability Limits (%): 1.1 - 10.6
Boiling Point/Range (°C): >100

(Typical values only - consult specification sheet)

N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: Stable at normal temperatures and storage conditions

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: With strong acids and oxidizing agents

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Harmful in contact with skin. Can be absorbed through the skin with resultant toxic effects. Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. A skin sensitizer. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

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Eye contact: A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

Acute toxicity

Inhalation: This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): $LC_{50} > 20.0$ mg/L for vapours or $LC_{50} > 5.0$ mg/L for dust and mist.

Skin contact: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $1,000 < LD_{50} \leq 2,000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2,000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as a Category 2A Hazard (reversible effects to eyes). Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1A Hazard (skin sensitiser).

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients): > 100 mg/L

Long-term aquatic hazard: This material has been classified as not hazardous for chronic aquatic exposure. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or $BCF < 500$ and/or $\log K_{ow} < 4$.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

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13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



UN No: 2735
Dangerous Goods Class: 8
Packing Group: II
Hazchem Code: 2X
Emergency Response Guide No: 36
Limited Quantities 1 L

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S.
(DIAMINOCYCLOHEXANE&METHYLPENTAMETHYLENEDIAMINE)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), radioactive substances (Class 7) or food and food packaging in any quantity. Note 1: Concentrated strong alkalis are incompatible with concentrated strong acids. Note 2: Concentrated strong acids are incompatible with concentrated strong alkalis. Note 3: Acids are incompatible with Dangerous Goods of Class 6 which are cyanides. Exemptions may apply.

MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.



UN No: 2735
Dangerous Goods Class: 8
Packing Group: II
Limited Quantities: 1 L

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S.
(DIAMINOCYCLOHEXANE&METHYLPENTAMETHYLENEDIAMINE)

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

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UN No: 2735
Dangerous Goods Class: 8
Packing Group: II
Limited Quantities: 0.5 L
Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S.
(DIAMINOCYCLOHEXANE&METHYLPENTAMETHYLENEDIAMINE)

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
Basel Convention (Hazardous Waste)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): .

16. OTHER INFORMATION

Reason for issue: 5 Yearly Revision

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.