

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **HEXANE**

Synonyms
HEX-138K

Product Code
-

Bar Code
-

Recommended use: Solvent.

Supplier: DuluxGroup (PNG) Pte. Ltd.
Street Address: Air Corps Road
Lae, Morobe 411,
Papua New Guinea
Telephone: +675 7444 9999

Emergency Telephone number: Australia +613 9663 2130

2. HAZARDS IDENTIFICATION

This material is hazardous according to criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) 7th edition.



Signal Word
Danger

Hazard Classifications

Flammable Liquids - Category 2
Aspiration Hazard - Category 1
Skin Corrosion/Irritation - Category 2
Reproductive Toxicity - Category 2
Specific Target Organ Toxicity (Single Exposure) - Category 3 Narcotic Effects
Chronic Hazard to the Aquatic Environment - Category 2

Hazard Statements

H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H361 Suspected of damaging fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical, ventilating, lighting and all other equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.

Safety Data Sheet



- P261 Avoid breathing fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing including eye/face protection and suitable respirator.

Response Precautionary Statements

- P101 If medical advice is needed, have product container or label at hand.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P302+P352 IF ON SKIN: Wash with plenty of water and soap.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P312 Call a POISON CENTER/doctor if you feel unwell.
P331 Do NOT induce vomiting.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse
P391 Collect spillage.

Storage Precautionary Statements

- P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal Precautionary Statement

- P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

Dangerous Goods Class: 3

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Naphtha, petroleum, hydrotreated light	64742-49-0	>60 % (w/w)
n-Hexane	110-54-3	30 - 50 % (w/w)
		100%

4. FIRST AID MEASURES

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact: If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a Doctor; or for 15 minutes and transport to Doctor or Hospital. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact: If in eyes wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion: Immediately rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

PPE for First Aiders: Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable extinguishing media: If material is involved in a fire use alcohol resistant foam, standard foam or dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Highly flammable liquid and vapour. May form flammable vapour mixtures with air. Flameproof equipment necessary in area where this chemical is being used. Nearby equipment must be earthed. Electrical requirements for work area should be assessed according to AS3000. Vapour may travel a considerable distance to source of ignition and flash back. Avoid all ignition sources. All potential sources of ignition (open flames, pilot lights, furnaces, spark producing switches and electrical equipment etc) must be eliminated both in and near the work area. Do NOT smoke.

Fire fighting further advice: Heating can cause expansion or decomposition leading to violent rupture of containers. If safe to do so, remove containers from path of fire. Keep containers cool with water spray. On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

If safe to do so, shut off all possible sources of ignition. Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Use a spark-free shovel. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 14

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.



8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Hexane (n-Hexane)	20	72	-	-	-
Oil mist, refined mineral	-	5	-	-	-

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator. Vapour heavier than air - prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may have collected.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES, RESPIRATOR.

Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid
Colour: Colourless
Odour: Sweet paraffinic

Solubility: Insoluble in water, soluble in organic solvent
Specific Gravity: 0.68 @ 15°C
Density: N Av

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Relative Vapour Density (air=1):	>1
Vapour Pressure (20 °C):	18 kPa @ 20°C
Flash Point (°C):	<-18
Flammability Limits (%):	1.2 - 8.3
Autoignition Temperature (°C):	375
Melting Point/Range (°C):	N Av
Boiling Point/Range (°C):	65 - 70
pH:	N Av
Viscosity:	N Av

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Carbon dioxide, carbon monoxide, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract. Inhalation of vapour can result in headaches, dizziness and possible nausea. Inhalation of high concentrations can produce central nervous system depression, which can lead to loss of co-ordination, impaired judgement and if exposure is prolonged, unconsciousness.

Skin contact: Contact with skin will result in irritation.

Ingestion: Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract. May cause lung damage if swallowed. Small amounts of liquid aspirated into the respiratory system during ingestion or vomiting may cause bronchopneumonia or pulmonary oedema.

Eye contact: May be an eye irritant.

Acute toxicity

Inhalation: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist or LC50 > 20,000 ppm for gas

Skin contact: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

Ingestion: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as a Category 2 Hazard (reversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as Aspiration Hazard - Category 1

Specific target organ toxicity (single exposure): This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in depression of the central nervous system.

Chronic Toxicity

Mutagenicity: This material has been classified as non-hazardous.

Carcinogenicity: This material has been classified as non-hazardous.

Reproductive toxicity (including via lactation): This material has been classified as non-hazardous.

Specific target organ toxicity (repeat exposure): This material has been classified as non-hazardous.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 2 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF \geq 500 and/or log $K_{ow} \geq$ 4.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

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UN No: 1208
Dangerous Goods Class: 3
Packing Group: II
Emergency Response Guide No: 14

Proper Shipping Name: HEXANES

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), flammable gases (Class 2.1), if both are in bulk, toxic gases (Class 2.3), spontaneously combustible substances (Class 4.2), oxidising agents (Class 5.1), organic peroxides (Class 5.2), toxic substances (Class 6.1), infectious substances (Class 6.2) or radioactive substances (Class 7). Exemptions may apply.

MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.



UN No: 1208
Dangerous Goods Class: 3
Packing Group: II

Proper Shipping Name: HEXANES

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No: 1208
Dangerous Goods Class: 3
Packing Group: II

Proper Shipping Name: HEXANES

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)

This material is subject to the following international agreements:

Basel Convention (Hazardous Waste)
• Organic solvents excluding halogenated solvents

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International Convention for the Prevention of Pollution from Ships (MARPOL)

- Annex I - Oil
- Annex III - Harmful Substances carried in Packaged Form

16. OTHER INFORMATION

Reason for issue: Revised

This Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd (chemdata.com.au) on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This SDS summarises at the date of issue our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle and use the product in the workplace. Since DuluxGroup (Australia) Pty Ltd and DuluxGroup (New Zealand) Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this SDS in the context of how the user intends to handle and use the product in the workplace.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.