

## 1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **DENSE SODA ASH**

**Synonyms**  
SODASH-25K

**Product Code**  
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**Bar Code**  
-

**Recommended use:** General use chemical.

**Supplier:** DuluxGroup (PNG) Pte. Ltd.  
**Street Address:** Air Corps Road  
Lae, Morobe 411,  
Papua New Guinea  
**Telephone:** +675 7444 9999

**Emergency Telephone number:** Australia +613 9663 2130

## 2. HAZARDS IDENTIFICATION

This material is hazardous according to criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) 7<sup>th</sup> edition.



**Signal Word**  
Warning

**Hazard Classification**  
Eye Damage/Irritation - Category 2A

**Hazard Statement**  
H319 Causes serious eye irritation.

### Prevention Precautionary Statements

P102 Keep out of reach of children.  
P103 Read carefully and follow all instructions.  
P264 Wash hands, face and all exposed skin thoroughly after handling.  
P280 Wear protective gloves/protective clothing including eye/face protection and suitable respirator.

### Response Precautionary Statements

P101 If medical advice is needed, have product container or label at hand.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 If eye irritation persists: Get medical advice/attention.

**Storage Precautionary Statement**  
Not allocated

**Disposal Precautionary Statement**  
Not allocated

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## DANGEROUS GOOD CLASSIFICATION

Not classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

### 3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Sodium carbonate	497-19-8	>99 % (w/w)
Ingredients determined to be Non-Hazardous	-	Balance
		100%

### 4. FIRST AID MEASURES

**Inhalation:** Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

**Eye contact:** If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and transport to Doctor or Hospital.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

**PPE for First Aiders:** Wear safety shoes, overalls, gloves, chemical goggles, dust mask. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically.

### 5. FIRE FIGHTING MEASURES

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Non-combustible material.

**Fire fighting further advice:** Not applicable.

### 6. ACCIDENTAL RELEASE MEASURES

#### SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

#### LARGE SPILLS

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Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

**Dangerous Goods - Initial Emergency Response Guide No:** Not applicable

## 7. HANDLING AND STORAGE

**Handling:** Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of dust.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for spills.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**National occupational exposure limits:**

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Inspirable dust	-	10	-	-	-

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Avoid generating and inhaling dusts. Use with local exhaust ventilation or while wearing dust mask.

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES, DUST MASK.

Wear safety shoes, overalls, gloves, chemical goggles, dust mask. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

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**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of dust. Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Form:</b>	Granules
<b>Colour:</b>	White
<b>Odour:</b>	Odourless
<b>Solubility:</b>	Soluble in water.
<b>Specific Gravity:</b>	2.52
<b>Density:</b>	N Av
<b>Relative Vapour Density (air=1):</b>	N App
<b>Vapour Pressure (20 °C):</b>	N App
<b>Flash Point (°C):</b>	N App
<b>Flammability Limits (%):</b>	N App
<b>Autoignition Temperature (°C):</b>	N App
<b>Melting Point/Range (°C):</b>	851
<b>Boiling Point/Range (°C):</b>	N Av
<b>Decomposition Point (°C):</b>	400
<b>pH:</b>	11.4 (1% solution)
<b>Viscosity:</b>	N App
<b>Total VOC (g/Litre):</b>	N App

(Typical values only - consult specification sheet)  
N Av = Not available, N App = Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical stability:** Hygroscopic, absorbs moisture or water from surrounding air.

**Conditions to avoid:** Avoid dust generation, exposure to moisture and heat.

**Incompatible materials:** Incompatible with phosphorus pentoxide, acids, aluminium, lead, magnesium, iron, zinc and fluorine.

**Hazardous decomposition products:** Carbon dioxide.

**Hazardous reactions:** Reacts exothermically with strong acids evolving carbon dioxide.

## 11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Material may be an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin may result in irritation.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

**Eye contact:** An eye irritant. Exposure to the dust may cause discomfort due to particulate nature. May cause

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physical irritation to the eyes.

## Acute toxicity

**Inhalation:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 5 mg/L

**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

**Ingestion:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

**Aspiration hazard:** This material has been classified as non-hazardous.

**Specific target organ toxicity (single exposure):** This material has been classified as non-hazardous.

## Chronic Toxicity

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as non-hazardous.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as non-hazardous.

## 12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

**Long-term aquatic hazard:** This material has been classified as non-hazardous. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log K<sub>ow</sub> < 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

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If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

## 14. TRANSPORT INFORMATION

### ROAD AND RAIL TRANSPORT

Not classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

### MARINE TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

### AIR TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

## 15. REGULATORY INFORMATION

### This material is not subject to the following international agreements:

- Montreal Protocol (Ozone depleting substances)
- The Stockholm Convention (Persistent Organic Pollutants)
- The Rotterdam Convention (Prior Informed Consent)
- Basel Convention (Hazardous Waste)
- International Convention for the Prevention of Pollution from Ships (MARPOL)

## 16. OTHER INFORMATION

Reason for issue: Revised

This Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd (chemdata.com.au) on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This SDS summarises at the date of issue our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle and use the product in the workplace. Since DuluxGroup (Australia) Pty Ltd and DuluxGroup (New Zealand) Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this SDS in the context of how the user intends to handle and use the product in the workplace.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.