

# Safety Data Sheet



## 1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

**Product name:** SELLEYS KNEAD IT STEEL

<b>Synonyms</b> Knead It Steel 50g	<b>Product Code</b> -	<b>Bar Code</b> -
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**Recommended use:** Knead It Steel is a hand kneadable, fast setting co-extruded epoxy repair system that can be used to rebuild, reshape or repair items made of metal in minutes.

**Supplier:** Nippon Paint (Singapore) Co. Pte Ltd  
**Street Address:** 1 First Lok Yang Road, Jurong  
Singapore 629728  
**Telephone:** +65 6265 5355

**Emergency Telephone number:** +613 9663 2130

## 2. HAZARDS IDENTIFICATION

This material is hazardous according to Singapore Standard SS 586: 2014.



**Signal Word**  
Warning

**Hazard Classifications**  
Skin Corrosion/Irritation - Category 2  
Eye Damage/Irritation - Category 2A  
Sensitisation - Skin - Category 1A

**Hazard Statements**  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.

**Prevention Precautionary Statements**  
P102 Keep out of reach of children.  
P103 Read carefully and follow all instructions.  
P261 Avoid breathing dust or fumes.  
P264 Wash hands, face and all exposed skin thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing including eye/face protection and suitable respirator.

**Response Precautionary Statements**  
P101 If medical advice is needed, have product container or label at hand.

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P302+P352 IF ON SKIN: Wash with plenty of water and soap.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P362+P364 Take off contaminated clothing and wash it before reuse

## Storage Precautionary Statement

Not allocated

## Disposal Precautionary Statement

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

## DANGEROUS GOOD CLASSIFICATION

Not classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

## 3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Bisphenol A - Epichlorhydrin reaction product	25068-38-6	10 - 30 % (w/w)
Ingredients determined to be Non-Hazardous	-	Balance
		100%

## 4. FIRST AID MEASURES

**Inhalation:** Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:** Effects may be delayed. If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a Doctor; or for 15 minutes and transport to Doctor or Hospital.

**Eye contact:** If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and transport to Doctor or Hospital.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

**PPE for First Aiders:** Wear safety shoes, overalls, gloves, chemical goggles. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically. Effects may be delayed.

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## 5. FIRE FIGHTING MEASURES

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Combustible material.

**Fire fighting further advice:** On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

## 6. ACCIDENTAL RELEASE MEASURES

### SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

### LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

**Dangerous Goods - Initial Emergency Response Guide No:** Not applicable

## 7. HANDLING AND STORAGE

**Handling:** Avoid eye contact and skin contact. Avoid inhalation of dust.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for spills.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**National occupational exposure limits:** No value assigned for this specific material by the Workplace Safety and Health (General Provisions) Regulations, 2006.

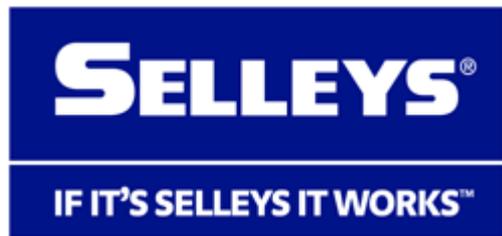
**Biological Limit Values:** As per the Workplace Health and Safety Guidelines – Statutory Medical Examinations, 2011 the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Natural ventilation should be adequate under normal use conditions.

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES.

Wear safety shoes, overalls, gloves, chemical goggles. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

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**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of dust. Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Form:</b>	Solid
<b>Colour:</b>	Grey / black
<b>Odour:</b>	Pungent
<b>Solubility:</b>	N Av
<b>Specific Gravity:</b>	2.247
<b>Relative Vapour Density (air=1):</b>	>1
<b>Vapour Pressure (20 °C):</b>	N Av
<b>Flash Point (°C):</b>	N App
<b>Flammability Limits (%):</b>	N App
<b>Autoignition Temperature (°C):</b>	N Av
<b>Melting Point/Range (°C):</b>	N Av
<b>Boiling Point/Range (°C):</b>	N Av
<b>pH:</b>	N App
<b>Viscosity:</b>	>21 mm <sup>2</sup> /s @ 40 °C
<b>Total VOC (g/Litre):</b>	N Av

(Typical values only - consult specification sheet)  
N Av = Not available, N App = Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

**Hazardous reactions:** No known hazardous reactions.

## 11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Material may be an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin will result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

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**Eye contact:** An eye irritant. Exposure to the dust may cause discomfort due to particulate nature. May cause physical irritation to the eyes.

## Acute toxicity

**Inhalation:** This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients):  $LC_{50} > 5.0$  mg/L for dust.

**Skin contact:** This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients):  $LD_{50} > 2,000$  mg/Kg bw

**Ingestion:** This material has been classified as not hazardous for acute ingestion exposure. Acute toxicity estimate (based on ingredients):  $LD_{50} > 2,000$  mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as a Category 2A Hazard (reversible effects to eyes). Skin: this material has been classified as a Category 2 Hazard (reversible effects to skin).

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1A Hazard (skin sensitiser).

**Aspiration hazard:** This material has been classified as not an aspiration hazard.

**Specific target organ toxicity (single exposure):** This material has been classified as not a specific hazard to target organs by a single exposure.

## Chronic Toxicity

**Mutagenicity:** This material has been classified as not a mutagen.

**Carcinogenicity:** This material has been classified as not a carcinogen.

**Reproductive toxicity (including via lactation):** This material has been classified as not a reproductive toxicant.

**Specific target organ toxicity (repeat exposure):** This material has been classified as not a specific hazard to target organs by repeat exposure.

## 12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients):  $> 100$  mg/L

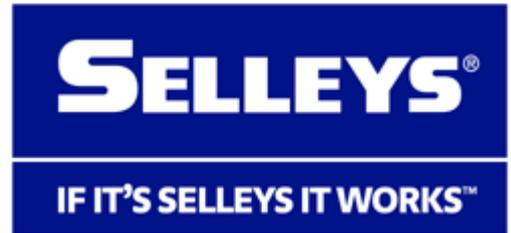
**Long-term aquatic hazard:** This material has been classified as a Category Chronic 3 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients):  $10 - 100$  mg/L, where the substance is not rapidly degradable and/or  $BCF \geq 500$  and/or  $\log K_{ow} \geq 4$ .

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

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**Mobility:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

## 14. TRANSPORT INFORMATION

### ROAD AND RAIL TRANSPORT

Not classified as Dangerous Goods by the criteria of the United Nations "Recommendations on the Transport of Dangerous Goods."

### MARINE TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

### AIR TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

## 15. REGULATORY INFORMATION

### This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)  
The Stockholm Convention (Persistent Organic Pollutants)  
The Rotterdam Convention (Prior Informed Consent)  
Basel Convention (Hazardous Waste)  
International Convention for the Prevention of Pollution from Ships (MARPOL)

### This material/constituent(s) is covered by the following requirements:

- Workplace Safety and Health (General Provisions) Regulations

## 16. OTHER INFORMATION

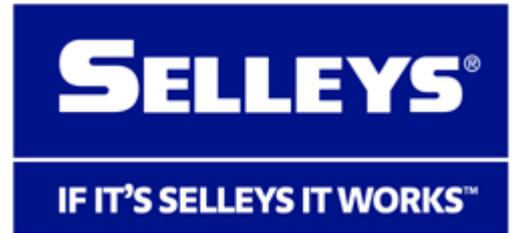
Reason for issue: First Issue

This Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd (chemdata.com.au) on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This SDS summarises at the date of issue our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle and use the product in the workplace. Since the company cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this SDS in the context of how the user intends to handle and use the product in the workplace.

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If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.