1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: 976-H0126 DUREMAX GFX COLD CURE HARDENER PART B

Synonyms
Duremax GFX Cold Cure Hardener Part B 3L
Durebild STE Cold Cure Hardener

Product Code
976H0126-3L
97684685-B

Bar Code
9300611536884

Recommended use: Part B of a two pack, cold cure, epoxy protective coating. Also refer to the SDS for Part A.

Supplier: Dulux Protective Coatings Australia, a division of DuluxGroup (Australia) Pty Ltd
ABN: 67 000 049 427
Street Address: 1956 Dandenong Road
Clayton VIC 3168
Australia
Telephone: 13 23 77

Emergency Telephone number: Australia – 1800 033 111 New Zealand – 0800 734 607

2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.

Signal Word
Danger

Hazard Classifications
Flammable Liquids - Category 3
Acute Toxicity - Inhalation - Category 4
Skin Corrosion/Irritation - Category 1C
Serious Eye Damage/Irritation - Category 1
Sensitisation - Respiratory - Category 1
Sensitisation - Skin - Category 1
Specific Target Organ Toxicity (Single Exposure) - Category 3 Respiratory Tract Irritation

Hazard Statements
H226 Flammable liquid and vapour.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.

Prevention Precautionary Statements
P102 Keep out of reach of children.
Safety Data Sheet

P103 Read label before use.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical, ventilating, lighting and all other equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dust, fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective clothing, gloves, eye/face protection and suitable respirator.
P285 In case of inadequate ventilation wear respiratory protection.

Response Precautionary Statements
P101 If medical advice is needed, have product container or label at hand.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P363 Wash contaminated clothing before reuse.

Storage Precautionary Statements
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal Precautionary Statement
P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: S5. Caution

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 3
Subrisk 1: 8

3. COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>CHEMICAL ENTITY</th>
<th>CAS NO</th>
<th>PROPORTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cashew, nutshell liquid</td>
<td>8007-24-7</td>
<td>10-30 % (w/w)</td>
</tr>
<tr>
<td>n-Butyl alcohol</td>
<td>71-36-3</td>
<td>1-10 % (w/w)</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>111-40-0</td>
<td>1-10 % (w/w)</td>
</tr>
<tr>
<td>Ethylene diamine</td>
<td>107-15-3</td>
<td>1-10 % (w/w)</td>
</tr>
<tr>
<td>2,4,6-Tri(dimethylaminomethyl)phenol</td>
<td>90-72-2</td>
<td>1-10 % (w/w)</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>1-10 % (w/w)</td>
</tr>
</tbody>
</table>

Product Name: 976-H0126 DUREMAX GFX COLD CURE HARDENER PART B
Reference No: DLXGHSEN000416

Issued: 16 January 2020
Version: 3.0
Page 2 of 9
4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation:** Effects may be delayed. Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have a qualified person give oxygen through a facemask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage. Seek immediate medical advice.

**Skin Contact:** Effects may be delayed. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

**Eye contact:** Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urge urgently seek medical assistance. Transport to hospital or medical centre.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

**PPE for First Aiders:** Wear rubber boots, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically. Effects may be delayed. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

**Hazchem Code:** •2W

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Flammable liquid and vapour. May form flammable vapour mixtures with air. Flameproof equipment necessary in area where this chemical is being used. Nearby equipment must be earthed. Electrical requirements for work area should be assessed according to AS3000. Vapour may travel a considerable distance to source of ignition and flash back. Avoid all ignition sources. All potential sources of ignition (open flames, pilot lights, furnaces, spark producing switches and electrical equipment etc) must be eliminated both in and near the work area. Do NOT smoke.

**Fire fighting further advice:** Heating can cause expansion or decomposition leading to violent rupture of
containers. If safe to do so, remove containers from path of fire. Keep containers cool with water spray. On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS
Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS
If safe to do so, shut off all possible sources of ignition. Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Use a spark-free shovel. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 18

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 3 Flammable Liquid, Class 8 Corrosive as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZSS433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

<table>
<thead>
<tr>
<th></th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>NOTICES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene triamine</td>
<td>1</td>
<td>4.2</td>
<td>-</td>
<td>-</td>
<td>Sk</td>
</tr>
<tr>
<td>Ethylenediamine</td>
<td>10</td>
<td>25</td>
<td>-</td>
<td>-</td>
<td>Sen</td>
</tr>
<tr>
<td>n-Butyl alcohol</td>
<td>50 Peak limitation</td>
<td>152</td>
<td>-</td>
<td>-</td>
<td>Sk</td>
</tr>
<tr>
<td></td>
<td>80</td>
<td>350</td>
<td>150</td>
<td>655</td>
<td></td>
</tr>
</tbody>
</table>

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.
STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

‘Sk’ Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

‘Sen’ Notice - sensitisier. The substance can cause a specific immune response in some people. An affected individual may subsequently react to exposure to minute levels of that substance.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator. Vapour heavier than air - prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may have collected.

**Personal Protection Equipment:** RUBBER BOOTS, OVERALLS, GLOVES, CHEMICAL GOGGLES, RESPIRATOR.

Wear rubber boots, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Viscous Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Pale yellow</td>
</tr>
<tr>
<td>Odour</td>
<td>Solvent</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.98</td>
</tr>
<tr>
<td>Relative Vapour Density</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Vapour Pressure (°C)</td>
<td>N Av</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>27 (Xylene)</td>
</tr>
<tr>
<td>Flammability Limits (%)</td>
<td>N Av</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>N Av</td>
</tr>
<tr>
<td>Melting Point/Range (°C)</td>
<td>N Av</td>
</tr>
<tr>
<td>Boiling Point/Range (°C)</td>
<td>N Av</td>
</tr>
</tbody>
</table>

**Product Name:** 976-H0126 DUREMAX GFX COLD CURE HARDENER PART B  
**Reference No:** DLXGHSEN000416  
**Issued:** 16 January 2020  
**Version:** 3.0  
**Page:** 5 of 9
10. STABILITY AND REACTIVITY

**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

**Hazardous reactions:** No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

**Acute Effects**

**Inhalation:** Harmful if inhaled. Material is an irritant to mucous membranes and respiratory tract. A respiratory sensitiser. Can cause possible allergic reactions.

**Skin contact:** Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

**Ingestion:** Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

**Eye contact:** A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

**Acute toxicity**

**Inhalation:** This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $10.0 < LC50 \leq 20.0 \text{ mg/L}$ for vapours or $1.0 < LC50 \leq 5.0 \text{ mg/L}$ for dust and mist

**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): $>2,000 \text{ mg/Kg bw}$

**Ingestion:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): $>2,000 \text{ mg/Kg bw}$

**Corrosion/Irritancy:** Eye: this material has been classified as a Category 1 Hazard (irreversible effects to eyes). Skin: this material has been classified as a Category 1C Hazard (irreversible effects to skin).

**Sensitisation:** Inhalation: this material has been classified as a Category 1 Hazard (respiratory sensitiser). Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).
Safety Data Sheet

**Aspiration hazard:** This material has been classified as non-hazardous.

**Specific target organ toxicity (single exposure):** This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in respiratory irritation.

**Chronic Toxicity**

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as non-hazardous.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as non-hazardous.

12. **ECOLOGICAL INFORMATION**

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

**Long-term aquatic hazard:** This material has been classified as a Category Chronic 2 Hazard (9.1B New Zealand). Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF ≥ 500 and/or log Kow ≥ 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

13. **DISPOSAL CONSIDERATIONS**

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see “Section 8. Exposure Controls and Personal Protection” of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. **TRANSPORT INFORMATION**

**ROAD AND RAIL TRANSPORT**

Classified as Dangerous Goods by the criteria of the “Australian Code for the Transport of Dangerous Goods by Road & Rail” and the “New Zealand NZS5433: Transport of Dangerous Goods on Land”.

Product Name: 976-H0126 DUREMAX GFX COLD CURE HARDENER PART B

Reference No: DLXGHSEN000416

Issued: 16 January 2020

Version: 3.0
Safety Data Sheet

UN No: 2733
Dangerous Goods Class: 3
Subrisk 1: 8
Packing Group: III
Hazchem Code: •2W
Emergency Response Guide No: 18

Proper Shipping Name: POLYAMINES, FLAMMABLE, CORROSIVE, N.O.S.
(ETHYLENE DIAMINE AND XYLENE)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), flammable gases (Class 2.1), if both are in bulk, toxic gases (Class 2.3), spontaneously combustible substances (Class 4.2), oxidising agents (Class 5.1), organic peroxides (Class 5.2), toxic substances (Class 6.1), infectious substances (Class 6.2) or radioactive substances (Class 7). Exemptions may apply.

MARINE TRANSPORT
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.

UN No: 2733
Dangerous Goods Class: 3
Subrisk 1: 8
Packing Group: III
Proper Shipping Name: POLYAMINES, FLAMMABLE, CORROSIVE, N.O.S.
(ETHYLENE DIAMINE AND XYLENE)

AIR TRANSPORT
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

UN No: 2733
Dangerous Goods Class: 3
Subrisk 1: 8
Packing Group: III
Proper Shipping Name: POLYAMINES, FLAMMABLE, CORROSIVE, N.O.S.
(ETHYLENE DIAMINE AND XYLENE)

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:
Montreal Protocol (Ozone depleting substances)

Product Name: 976-H0126 DUREMAX GFX COLD CURE HARDENER PART B
Reference No: DLXGHSEN000416

Issued: 16 January 2020
Version: 3.0
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
Basel Convention (Hazardous Waste)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

- The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth).
- All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).
- All components of this product are listed on or exempt from the New Zealand Inventory of Chemical (NZIoC).

**HSNO Group Standard:** HSR002663 - Surface Coatings and Colourants (Flammable, Corrosive) Group Standard

## 16. OTHER INFORMATION

**Reason for issue:** Revised

This Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd (chemdata.com.au) on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This SDS summarises at the date of issue our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle and use the product in the workplace. Since DuluxGroup (Australia) Pty Ltd and DuluxGroup (New Zealand) Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this SDS in the context of how the user intends to handle and use the product in the workplace.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.