

TECHNICAL DATA SHEET

- PRODUCT:** 888 COB BASE COAT
- DESCRIPTION:** 888 COB Base Coat is a high performance acrylic modified basecoat system for the automotive refinish market.
The high performance formulation is very easy to use featuring fast drying, excellent flow, high coverage and excellent blending characteristics.
- COLOURS:** Full range of Automotive Refinish colours.
- SURFACE PREPARATION:**
Surfaces should be prepared using the proper undercoat system following the recommended procedures.
All surfaces should be finished with P400 - P500 dry sandpaper or equivalent in wet and dry.
- APPLICATION:**
Apply 2-3 medium wet coats with a 50% overlap, for the desired colour match and coverage, coloured undercoats can be used if required.
If needed apply a final mist coat
Allow each coat 5-10 minutes flash off, until dull.
Surface temperature should be 10-35°C with less than 80% relative humidity.
- MIXING RATIO:**
One part 888 COB Base Coat Reducer with one part BC550 Base Coat Reducer (1:1)
- FLASH / DRY TIMES:**
- | | |
|------------------------|--------------|
| Flash between coats: | 5 – 10 mins |
| To tape: | 10 – 15 mins |
| To Clearcoat, minimum: | 15 – 20 mins |
| To Clearcoat, maximum: | 8 hours |
- NOTE:** If the basecoat is allowed to dry more than 8 hours before clearcoating, scuff and respray the basecoat.