

# Manufacturers of UTHANE Polyurethane Coatings 14A Williamson Road, Ingleburn N.S.W 2565 Phone +612 9729-2000 1300 BCC OAT (222 628)

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# TECHNICAL DATA SHEET

**PRODUCT:** BC252 1K WHITE PRIMER FILLER

#### **DESCRIPTION:**

BC252 1K White Primer Filler is a modified Nitrocellulose Based high build Primer designed for application to bare timber, MDF and some Particle Boards. It is fast drying and easy sanding and designed for recoating with most Air Drying Topcoat including Lacquers, Enamels and Polyurethanes.

It can also be used as a spot filler for the repair of damaged substrates.

## **FEATURES:**

Fast Drying
Easy Sanding
High Build
Spray Application
Excellent recoatability with a number of Topcoats

#### **AREAS OF USE:**

An economical fast drying Primer for timber and board substrates where quick sanding and recoating is required

#### **SURFACE PREPARATION:**

Remove any dust, oil, grease, loose or flaking particles, deteriorated paint etc. Repair any surface defects prior to painting. (Note BC252 can be used as a spot

filler for any surface indentations or holes)

New surfaces should be sanded and all sanding dust removed prior to application of the BC252.

## **APPLICATION GUIDE:**

Reduce the BC252 Primer Filler 15-30% with BC200 Lacquer Thinners. The amount of Thinners Addition may vary depending on the ambient conditions and the spray equipment utilised.

Apply 2-3 passes to obtain a smooth even finish that covers the entire surface.

Allow adequate flash off time between passes – do not try to obtain a high build too quickly.

Allow to dry for at least 2 hours before sanding and topcoating to achieve the best Finish. Recoating too early may result in "sinkback" of the topcoat. Dry time may vary under cooler more humid conditions.

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## **DRYING SCHEDULE:**

Dust Free Time 5-10 minutes
Dry to light sand time 1-2 hours
Dry to recoat time 2 hours

NOTE: The above drying times are dependent on film build and weather

Conditions

**CLEAN UP:** Use BC200 Lacquer Thinners to Clean Application Equipment

This Data Sheet is based on information in BC Coatings possession at date of printing. BC Coatings supplies its products only on condition that the consumer is satisfied as to the performance of the product in meeting his particular requirements.

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