



TECHNICAL DATA SHEET

PRODUCT: UT405 ZILCH SUPER MATTE CLEAR POLYURETHANE

DESCRIPTION: UT405 ZILCH 2-Pack dead matte Clear Sealer/Topcoat is an acrylic polyurethane designed to give a natural finish to timber, veneers etc.
The product has been designed to act as a self-sealing finish to provide the maximum Ultra-Violet protection and to prevent discolouration to cabinets etc. exposed to intermittent sunlight.
Its principal area of application is in the decoration and protection of Man-made veneers such as “New Age” veneers and is used in the cabinet and wall panel industries.

PROPERTIES

GLOSS LEVEL : Super Matte
COLOUR : Milky, dries clear
UV RESISTANT : Excellent
CHEMICAL RESISTANCE : Very good
SOLVENT RESISTANCE : Very good.
ABRASION RESISTANCE : Very good.

TECHNICAL DATA

RECOMMENDED FILM BUILD : 100 microns (wet) 25 microns (dry)
VOLUME SOLIDS : 25 %
THEORETICAL COVERAGE : $\approx 10 \text{ metres}^2$ per litre at 100 microns wet.
This will vary depending on the porosity of the substrate
COMPONENTS : Two.
MIXING RATIO : 10 parts Part “A” : 1 part Part “B” (UT4400) by volume

DRYING @ 25°C : Touch dry: 20 mins Handleable: 2 hrs
Recoat: 2 hrs Full cure: 5 days

PART B : UT4400 Hardener



UT405 ZILCH SUPER MATTE CLEAR POLYURETHANE

POT LIFE @ 25°C	:	6hrs.
APPLICATION METHODS	:	Air or airless spray. Air.
FLASHPOINT	:	23° C
SHELF LIFE	:	12 months (min)
PACKAGING	:	Part A 4 lt, 20 lt. Part B 0.4lt, 2 lt.

SURFACE PREPARATION:

- Lightly sand board to remove scratches.
- Lightly sand edge strip to reduce edge veneer finger glue line.

MIXING:

Stir each of the components till homogenous.
Mix all base and hardener components until fully blended.
Allow induction time of 10 - 15 minutes
prior to commencing application.
For smaller quantities mix 10 parts of base to 1 part hardener by volume.

THINNING:

Use UT100 Thinner only, thin 20% by volume.

EQUIPMENT CLEANUP:

All equipment should be thoroughly cleaned with UT100 Fast Thinner.

UT405 ZILCH SUPER MATTE CLEAR POLYURETHANE

APPLICATION:

- Gun pressure for all coats to be set at 310 kPa (45 psi) on regulator with the gun control valve fully open.
- Apply 1st seal coat of UT405 Zilch Super Matte (thinned with 20% UT100 Fast Thinner)
- Whilst still wet, apply 2nd seal coat of UT405 Zilch Super Matte (thinned with 20% UT100 Fast Thinner)
- Application rate for seal coats is 100mls. per square metre of board.
- Allow 24 hours drying time.
- Lightly sand board.
- Clean board with solvent to remove sanding dust prior to application of top coat.
- Apply 1st top coat of UT405 Zilch Super Matte
- (thinned with 20% UT100 Fast Thinner)
- Whilst still wet, apply 2nd top coat of UT405 Zilch Super Matte
- (thinned with 20% UT100 Fast Thinner)
- Application rate for top coats is 100mls, per square metre of board.
- Allow 24 hours drying time prior to transport.

This data sheet is based on information in BC Coatings possession at date of issue.

BC Coatings supplies its products only on condition that the consumer is satisfied as to the performance of the product in meeting his particular requirements.